

### **Attached Drawings with Explanations**

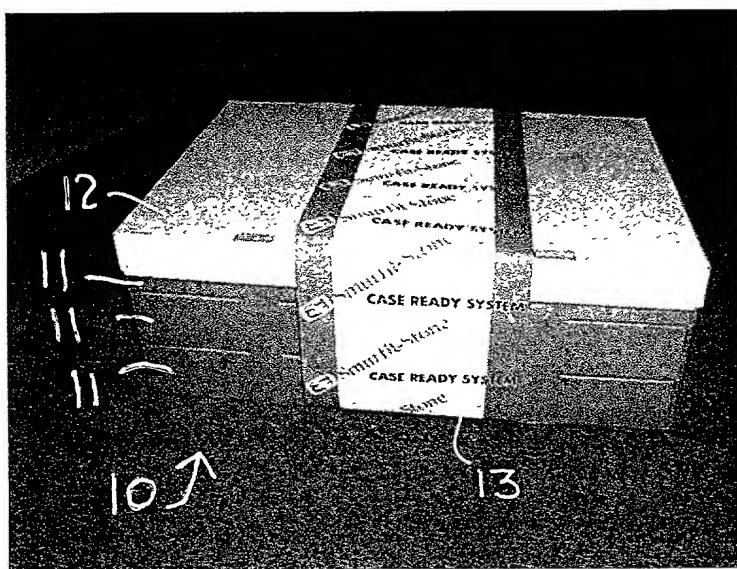


Fig.

## Shipping Unit (3 high tray stack) with Shoe Box Lid and Side Band

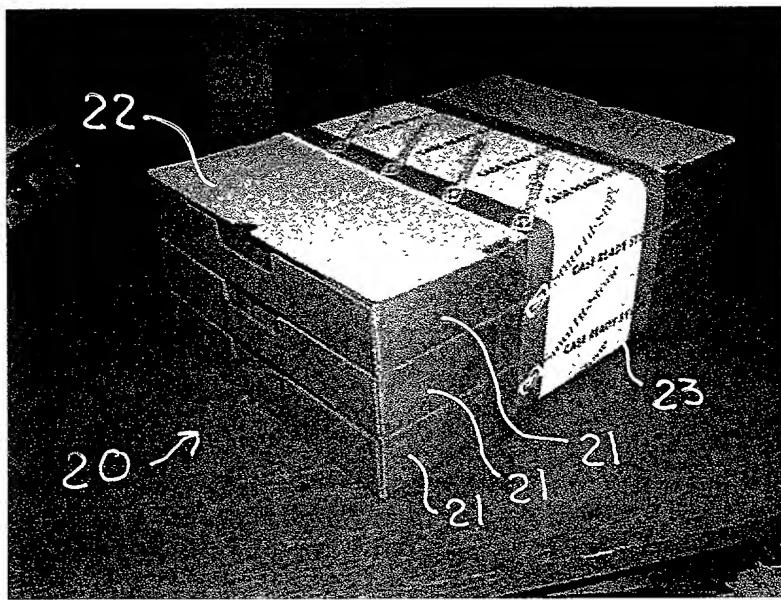


Fig. 2

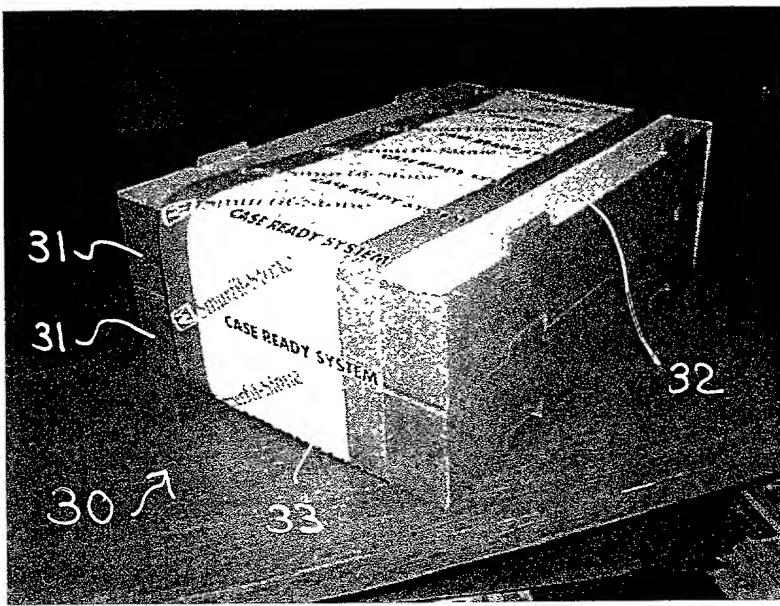


FIG. 3

Shipping Unit (2 high tray stack) and Die Cut Pad Lid, with End Band

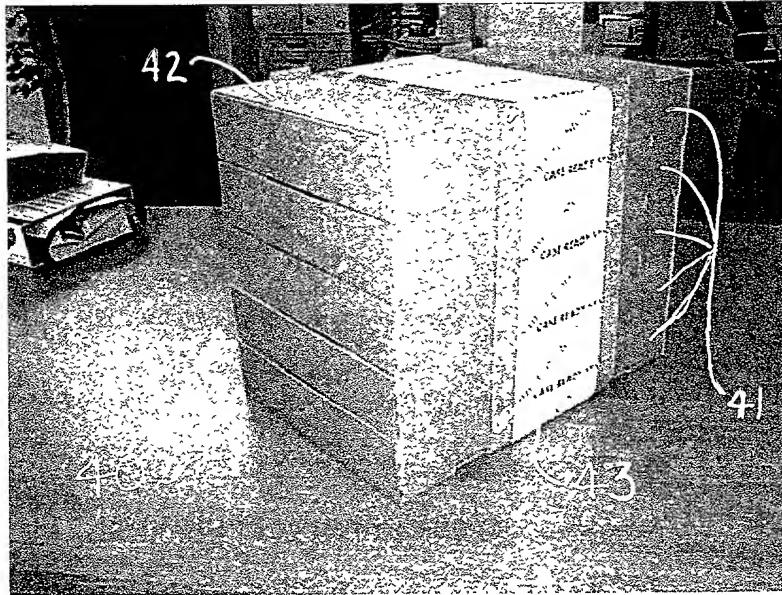


FIG. 4

Shipping Unit with side band demonstrating flexibility in quantity of stacked trays. Shipping Units may consist of a single tray or any number of multiples.

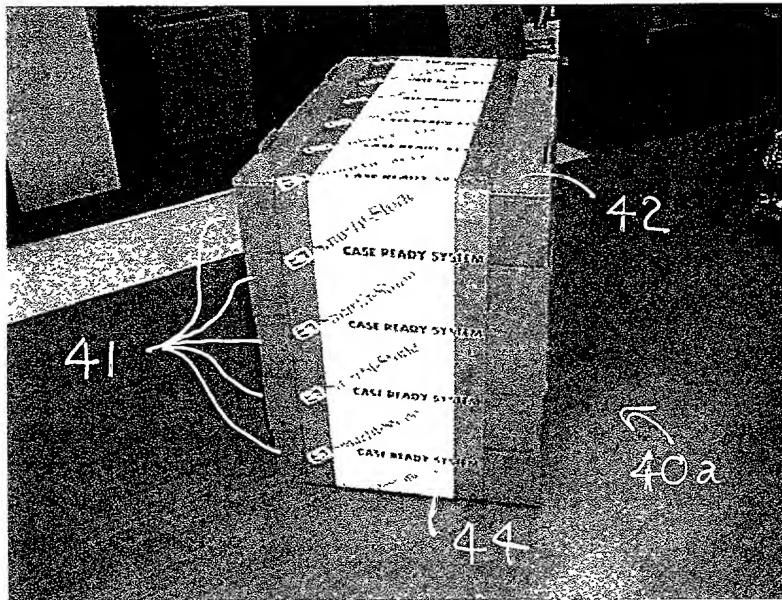


Fig. 5

Shipping Unit with end band demonstrating flexibility in quantity of stacked trays. Shipping Units may consist of a single tray or any number of multiples.

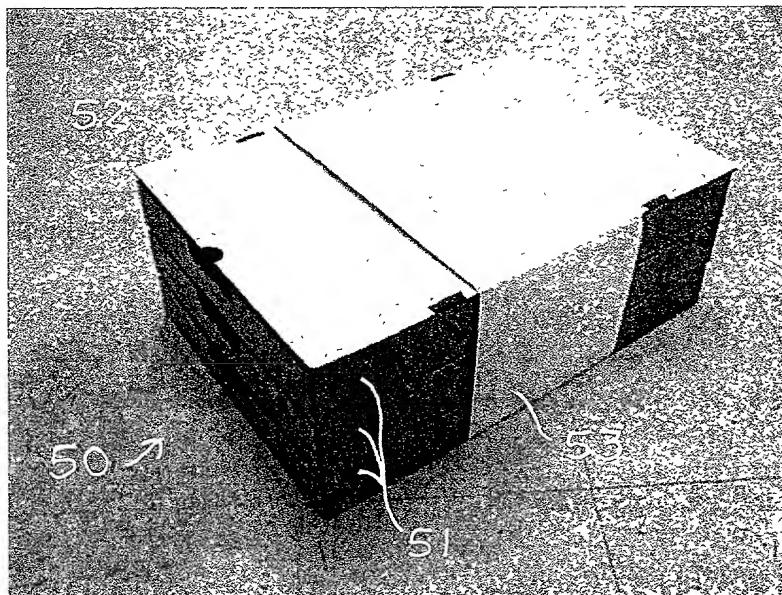


Fig. 6

Shipping Unit with side band. Side band may be of any suitable material, in a variety of widths. Material may be printed, unprinted (as shown above), opaque, translucent, or clear.

4,000,000,000,000,000,000

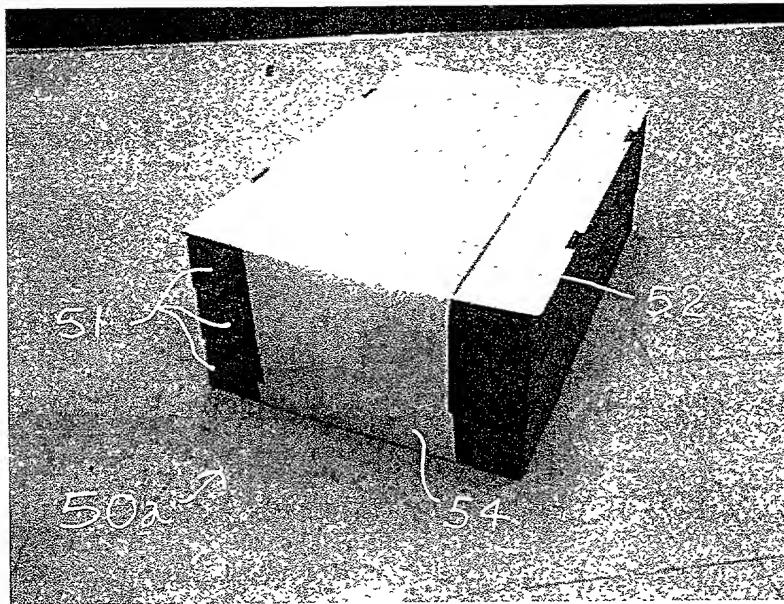


FIG. 7

Shipping Unit with unprinted end band. Side band may be of any suitable material, in a variety of widths. Material may be printed, unprinted (as shown above), opaque, translucent, or clear.

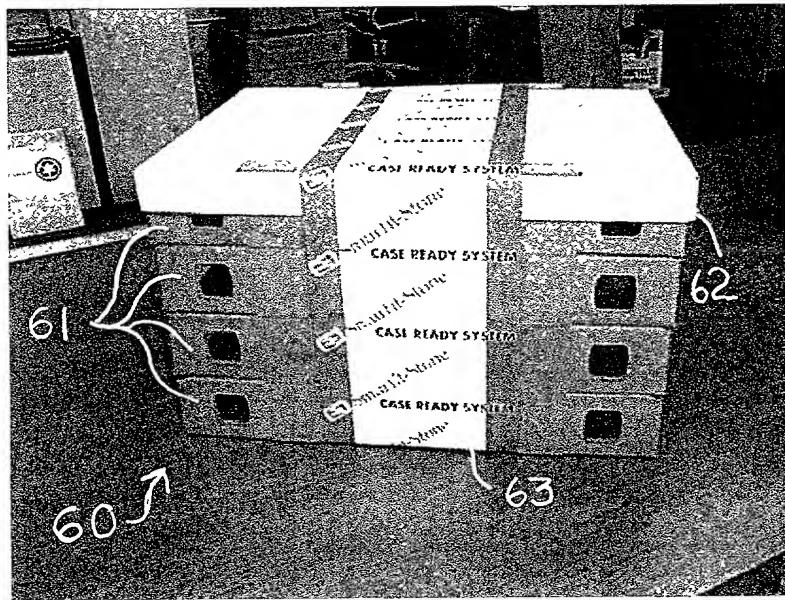


FIG. 8

Shipping Unit with side band. Trays may be of a wide variety of designs, materials, and may or may not include a number of different features such as stacking tabs, carrying features, or ventilation apertures (shown here).

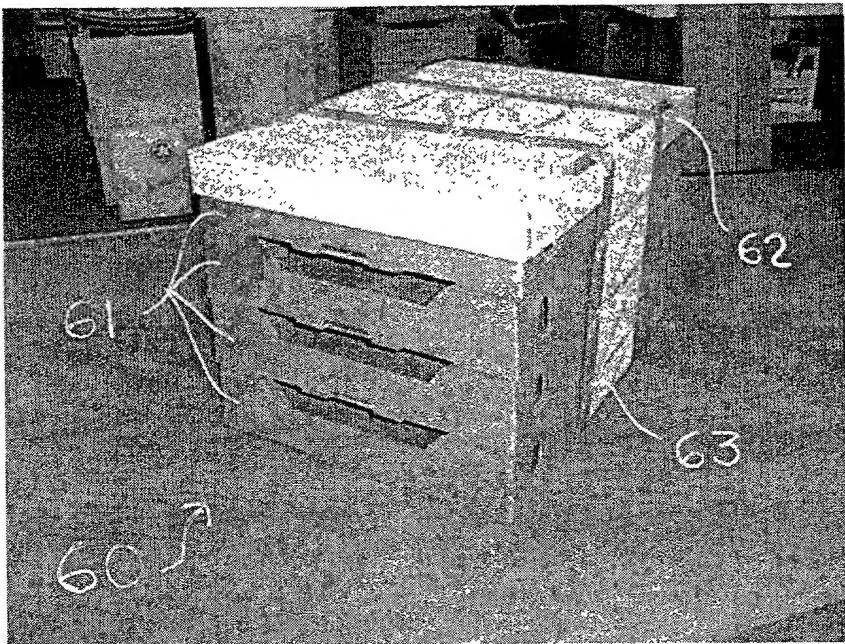


Fig. 9

End shot of Shipping Unit above. Shows additional tray features that may have advantage for some products.

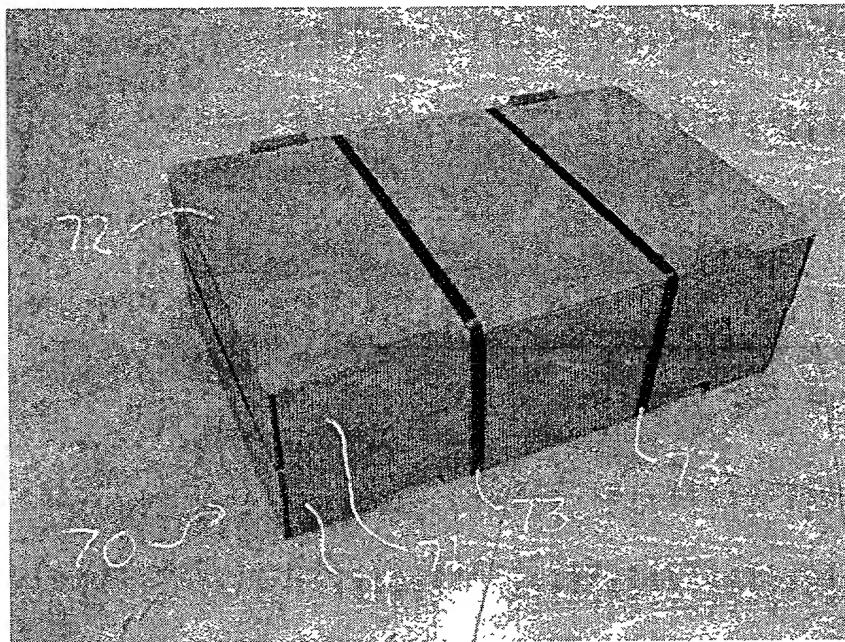


Fig. 10

Shipping Unit with die cut pad lid and side strapping. Strapping may be any color and may be opaque, translucent, or clear.

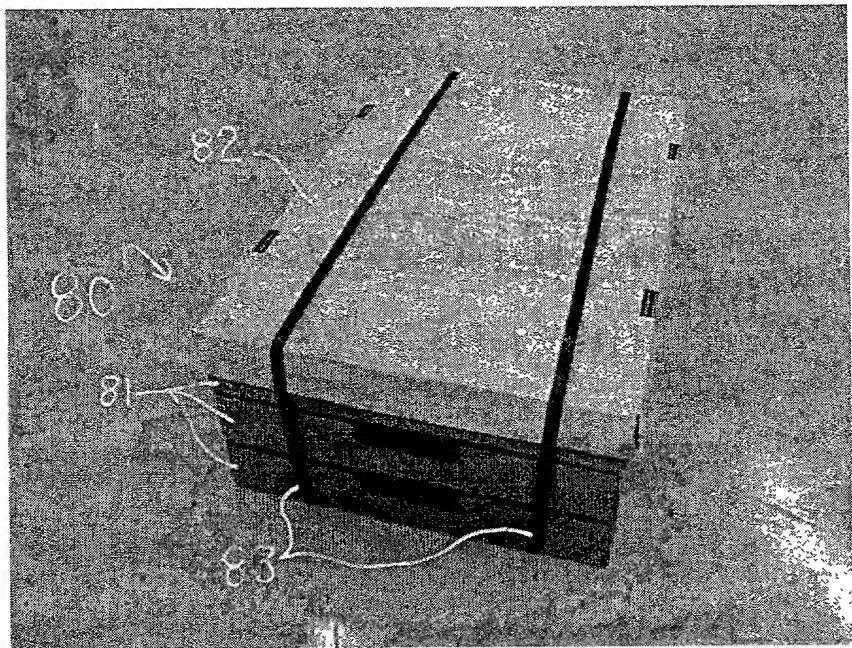


Fig. 11

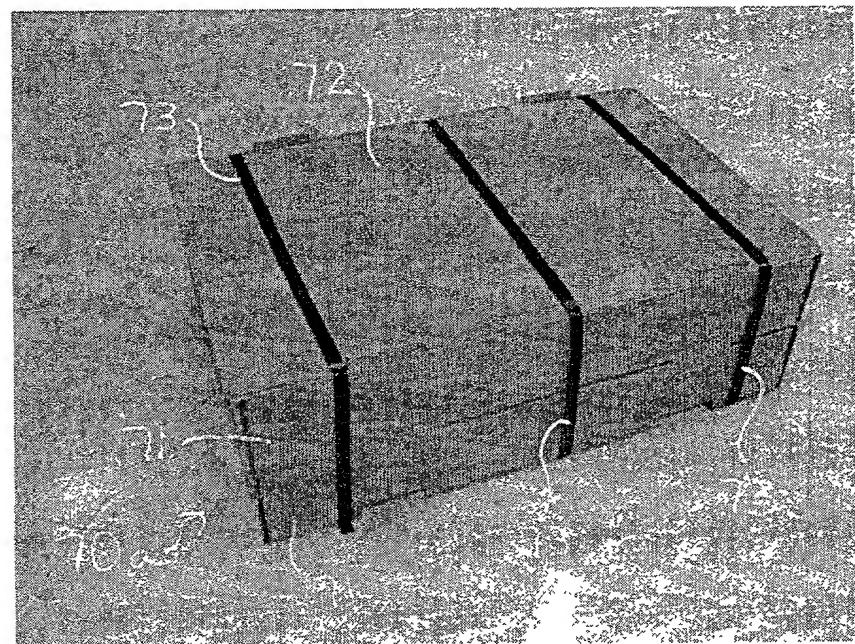


Fig. 12

Shipping unit with die cut pad lid and side banding. Varied number of straps, dependent on the need of the product package may be used.

FIG. 13

1,003,264 U.S. Patent Office

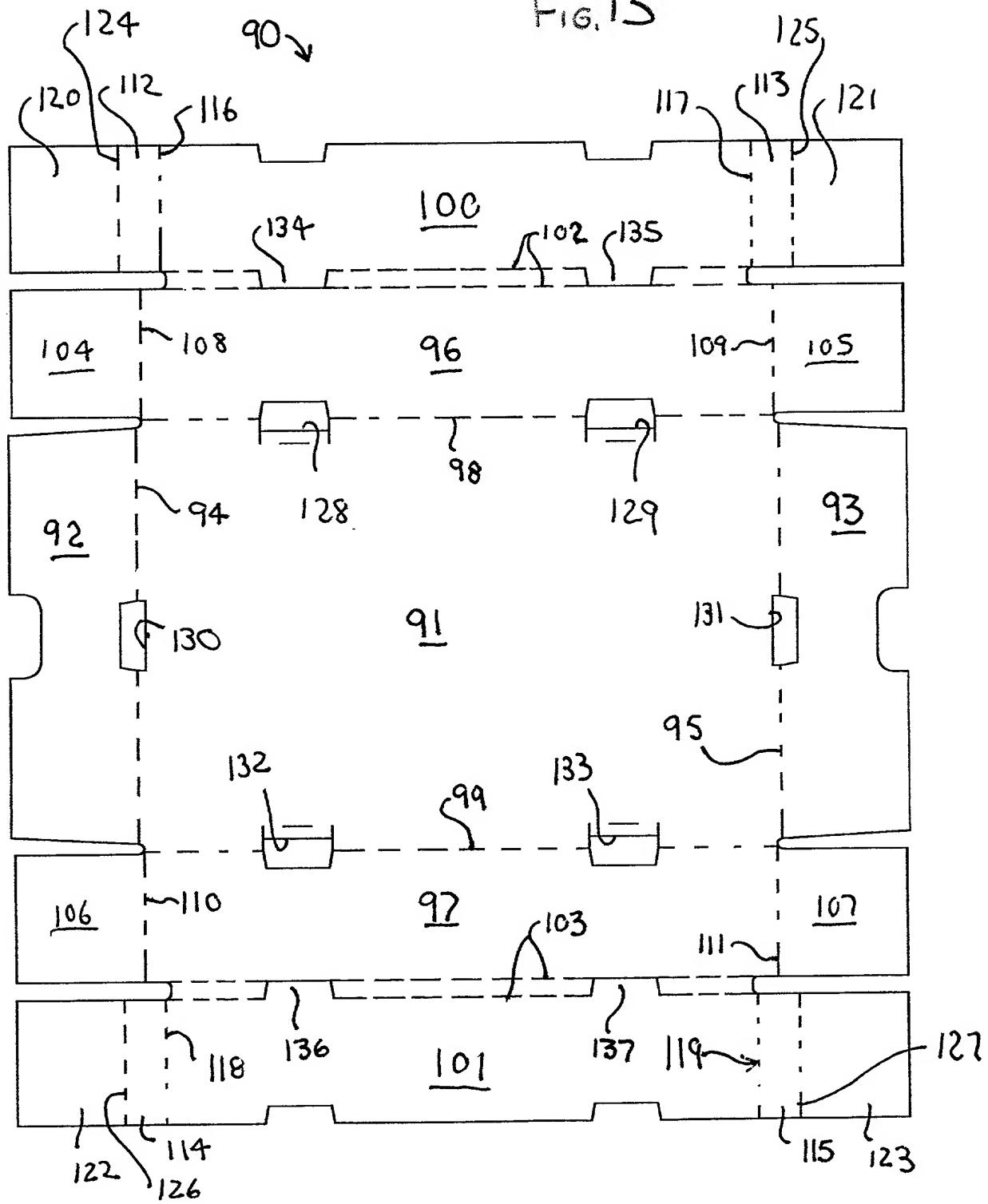
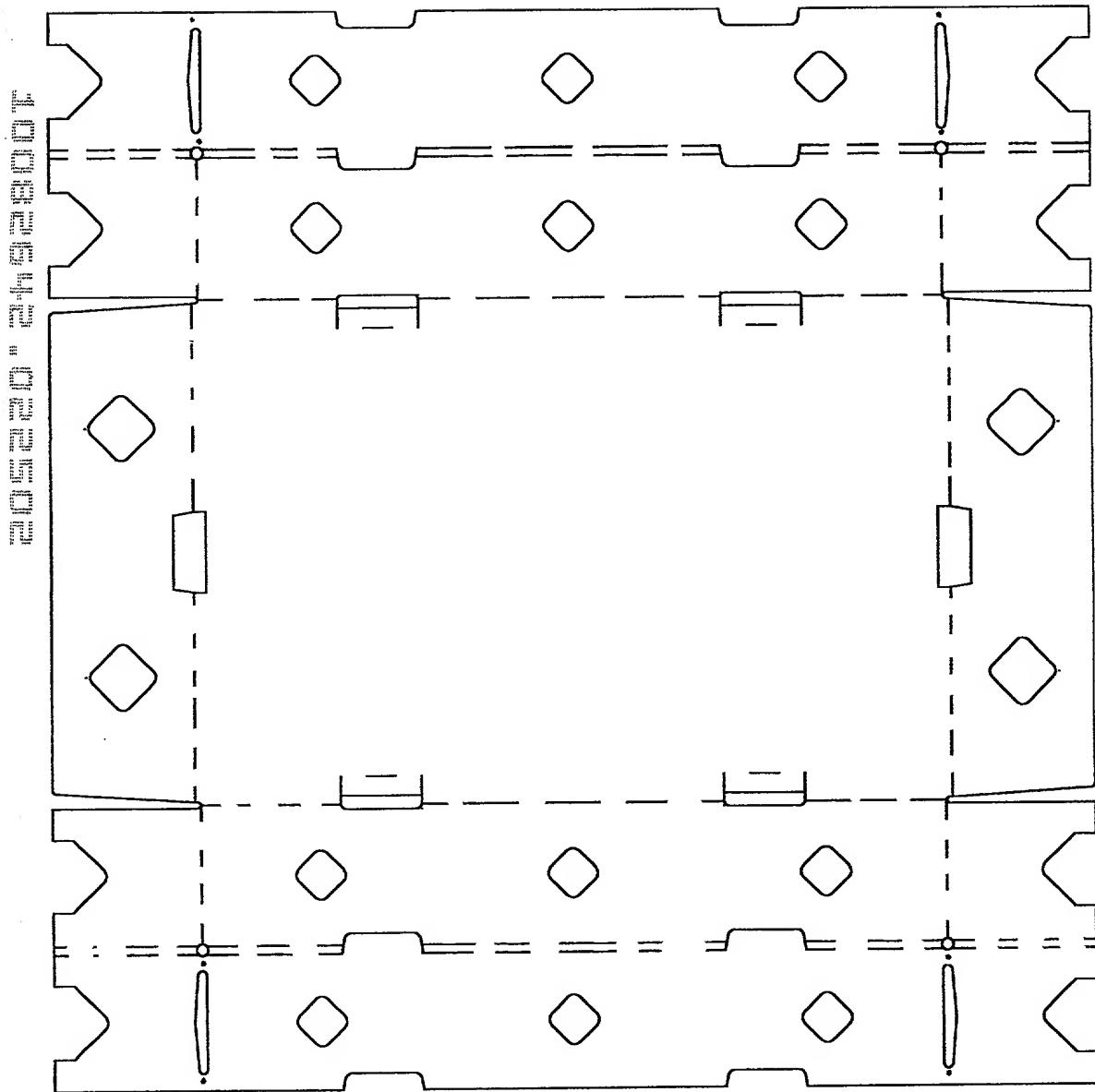
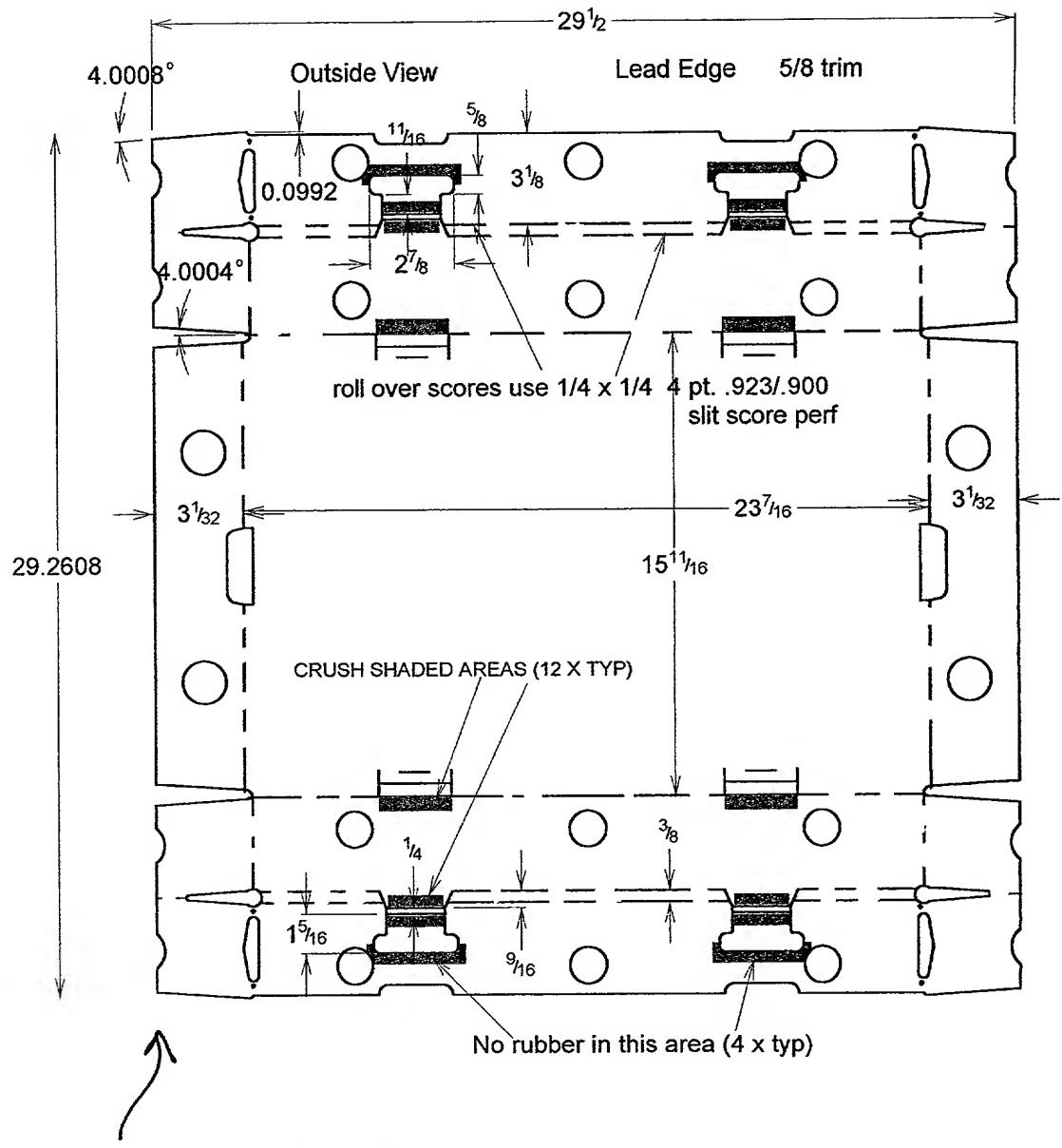


FIG. 14

14C





### Outside View

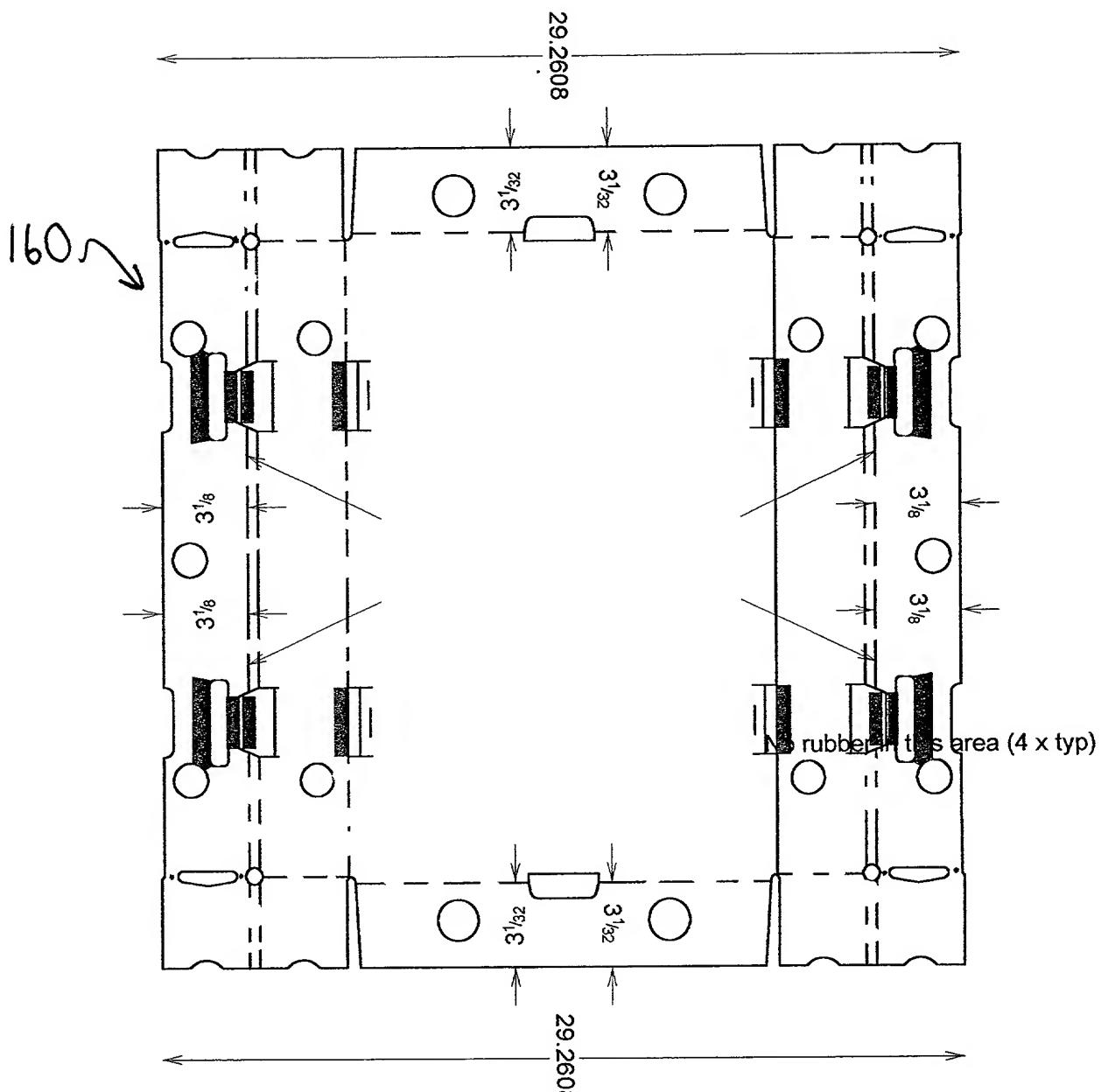


Fig. 16

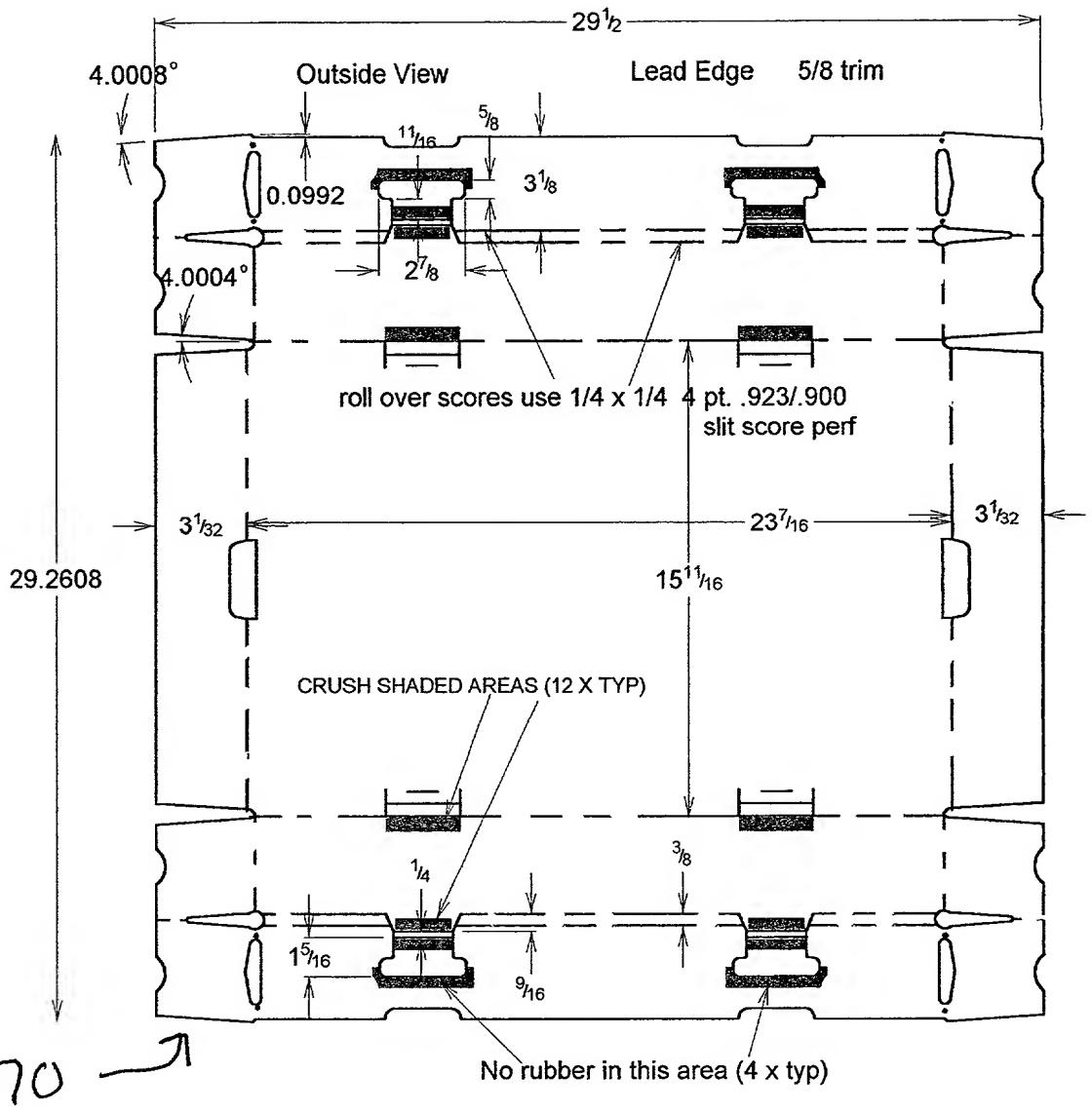


Fig. 17

Outside View

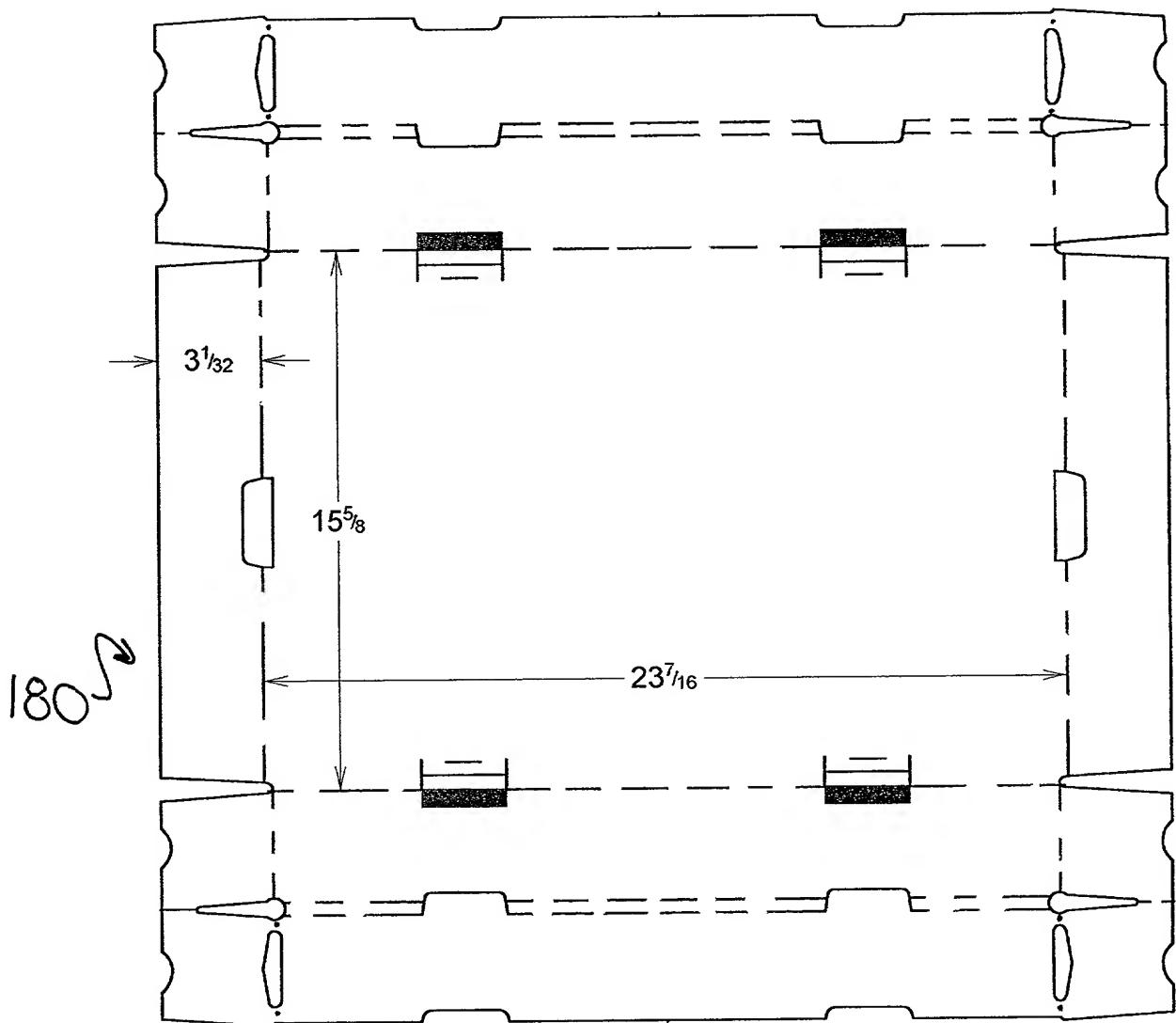


FIG. 18

10032642 022602

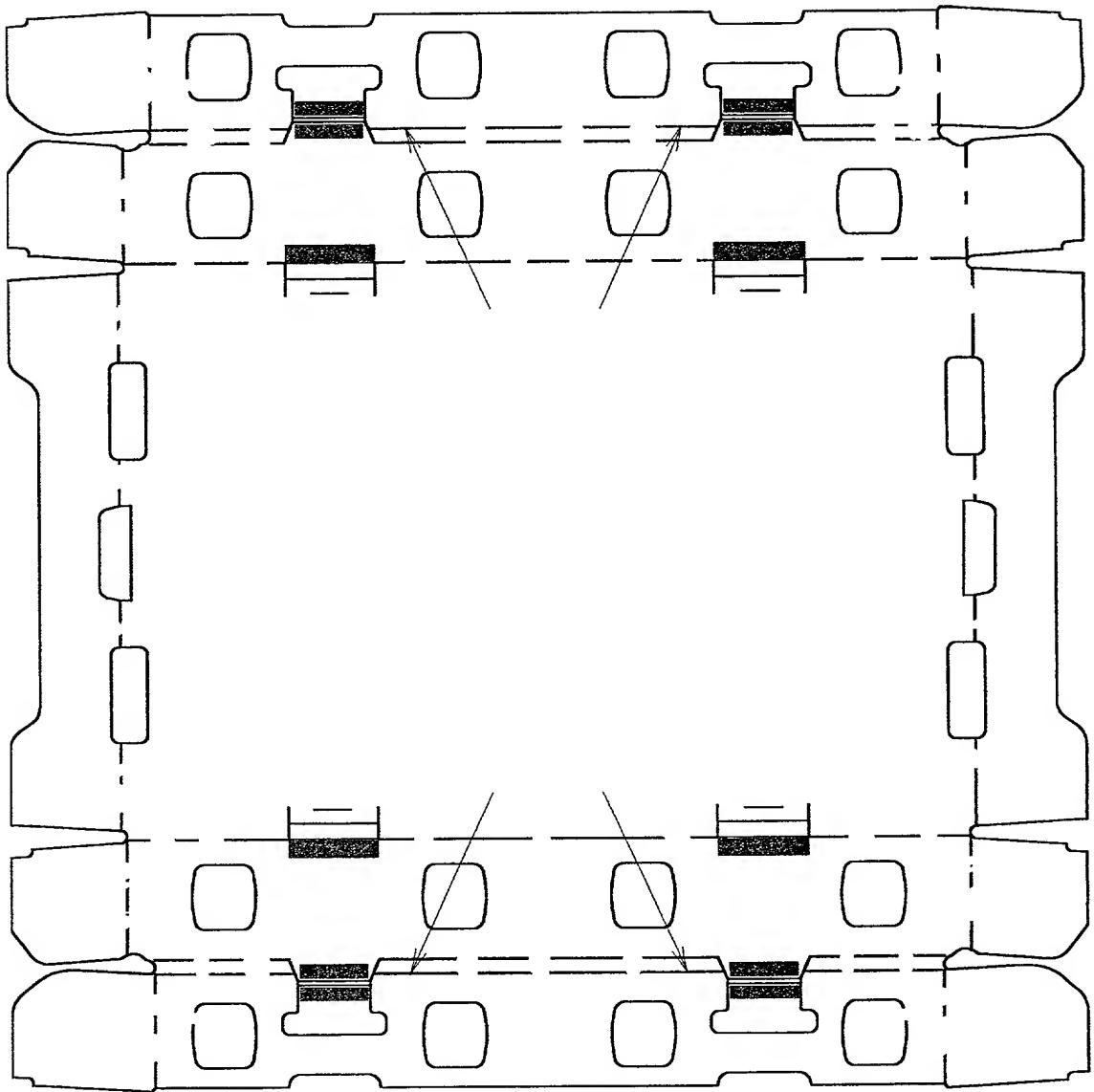


FIG. 19

40082642 - 022502

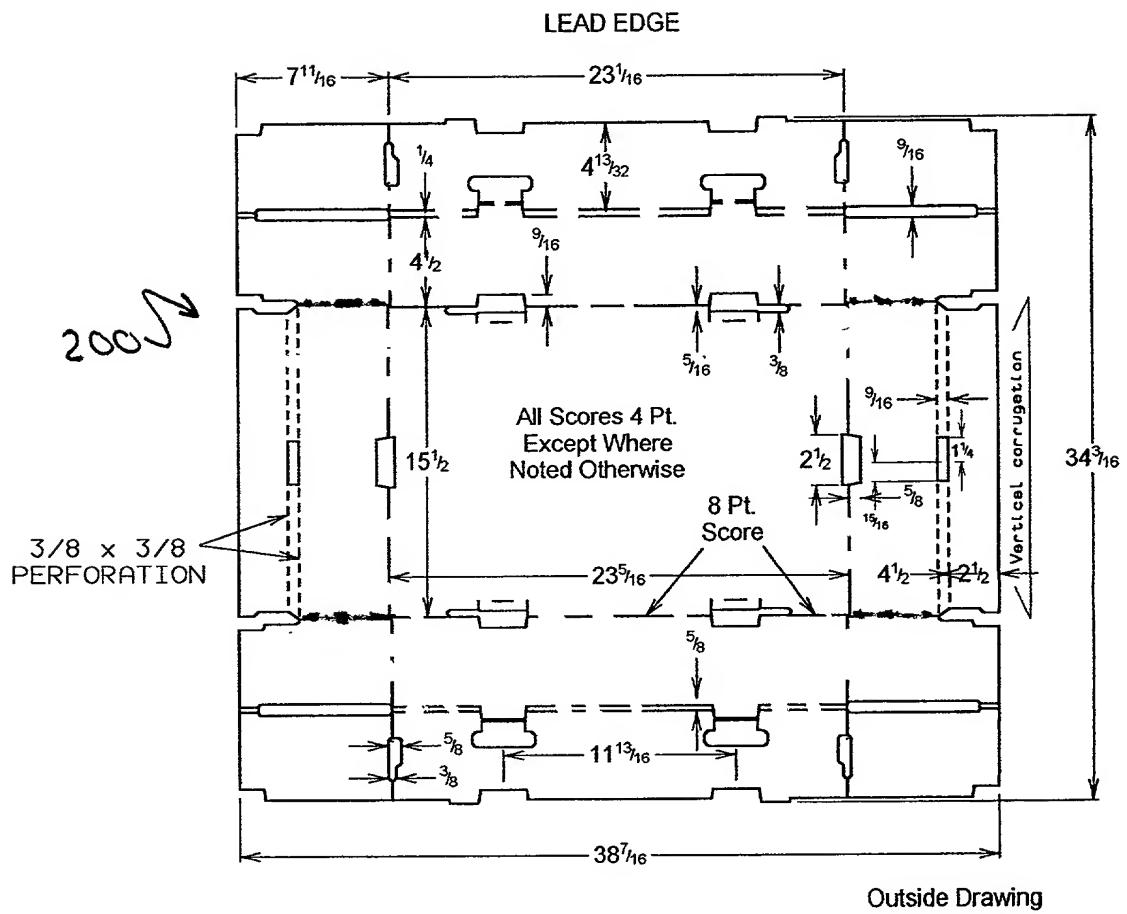


FIG. 20

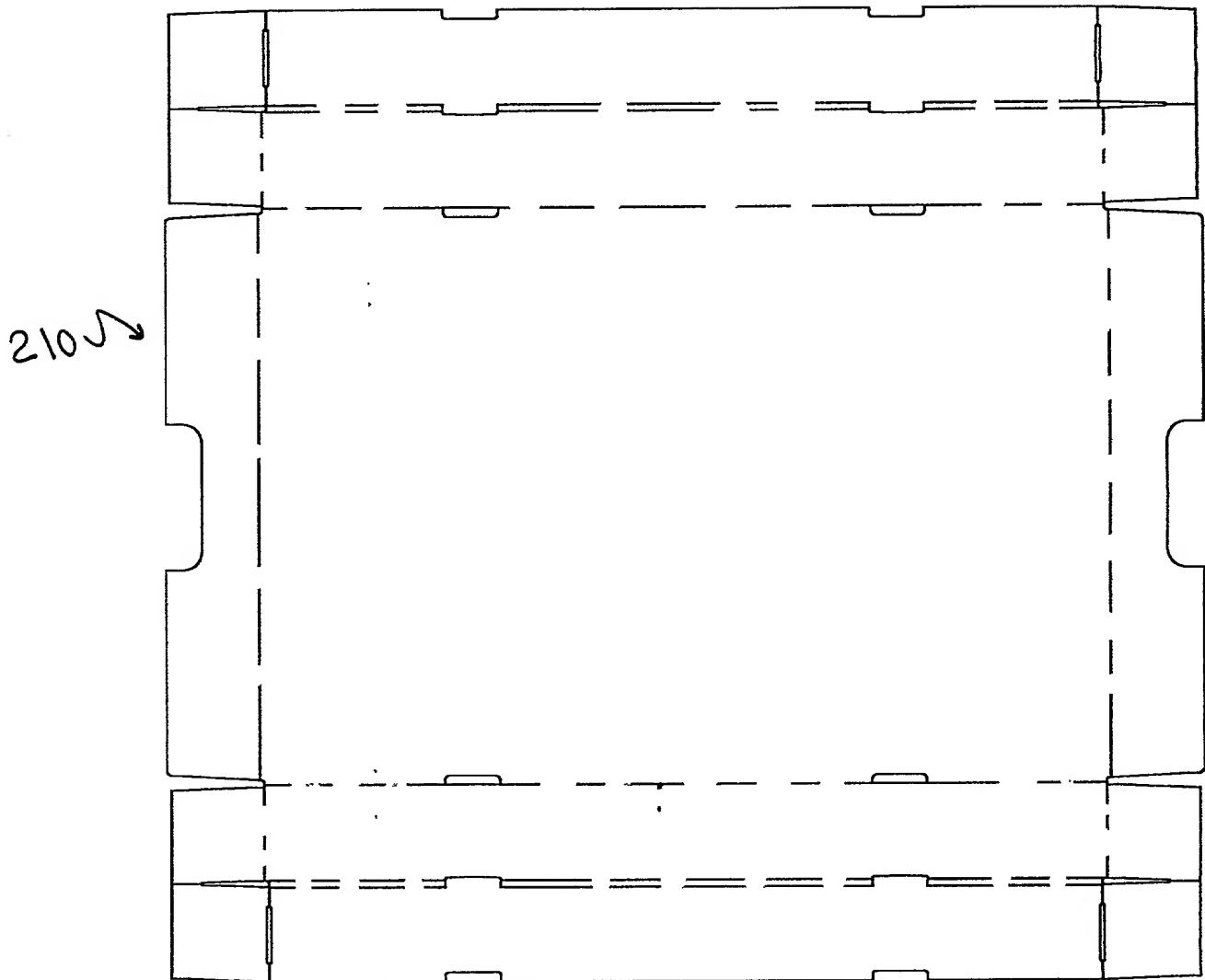


FIG. 21

220 ↘

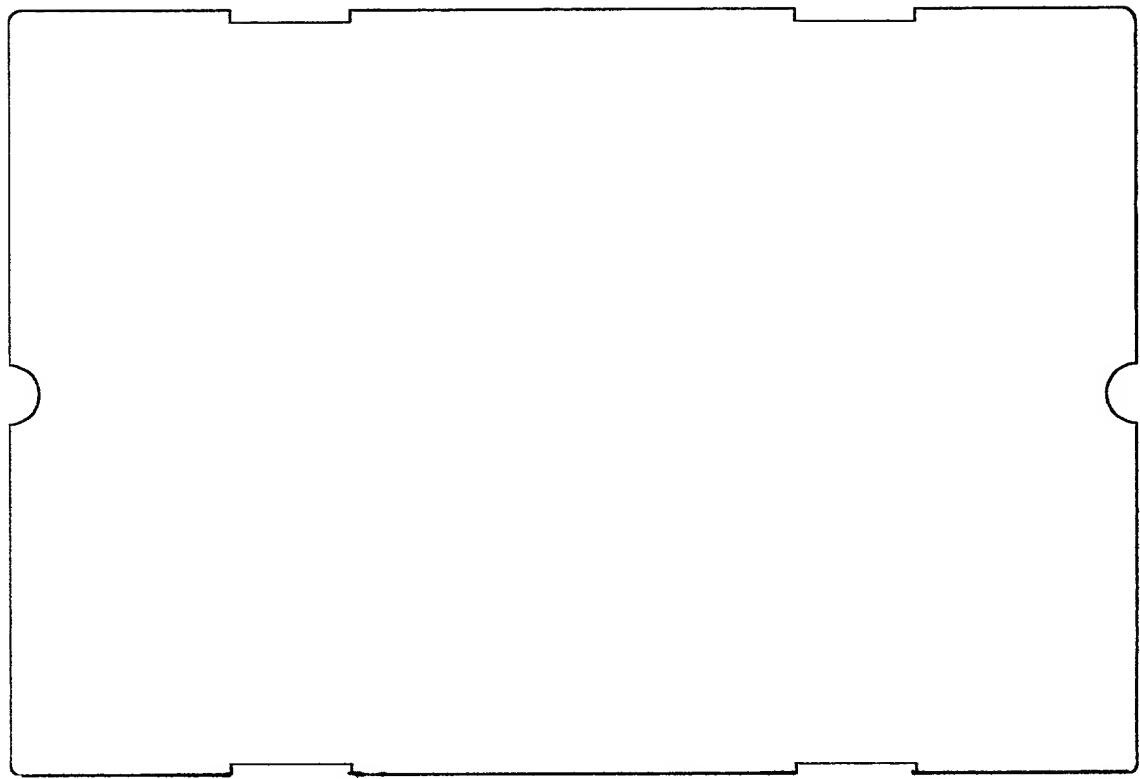


Fig. 22

230

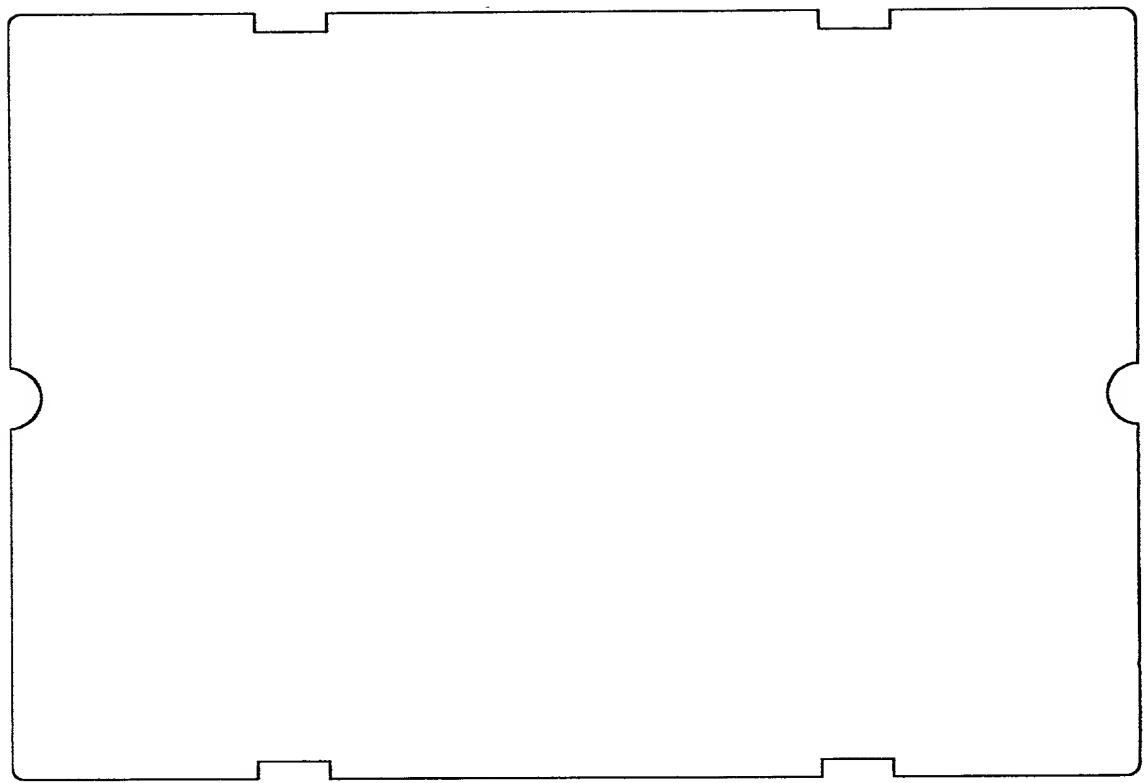


FIG. 23

240 →

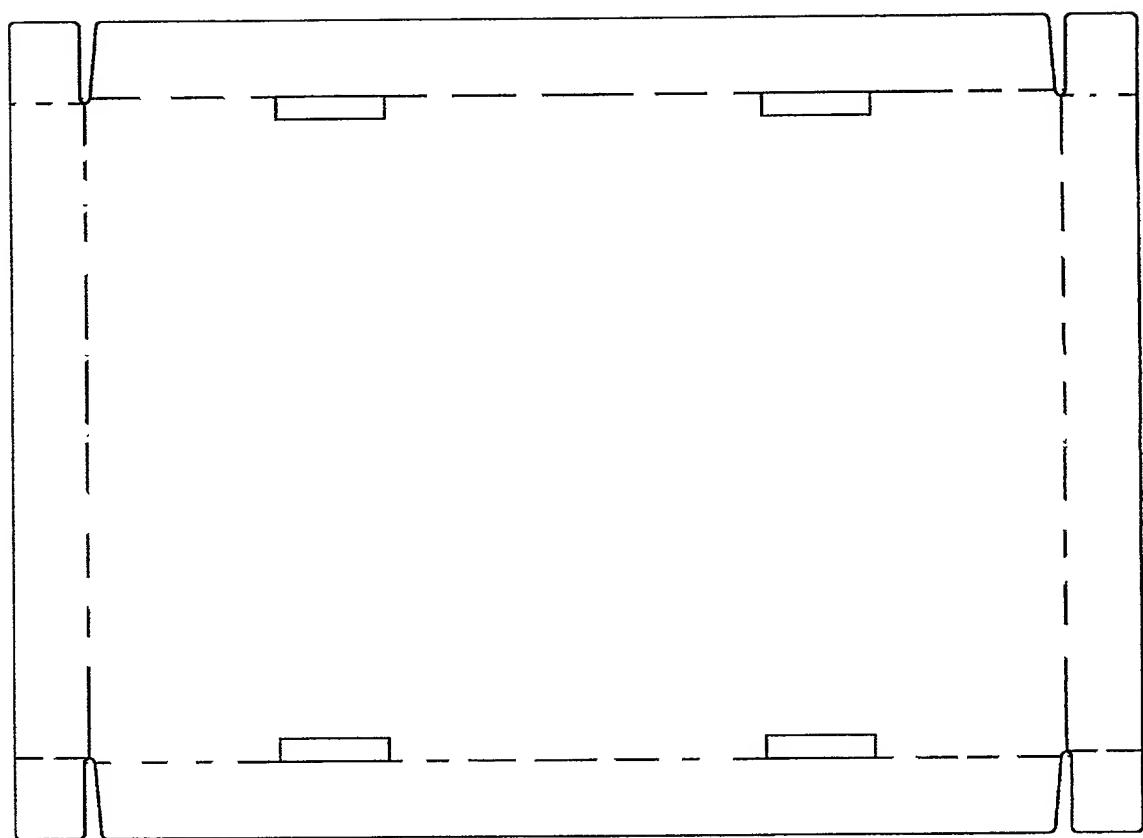


Fig. 24

250

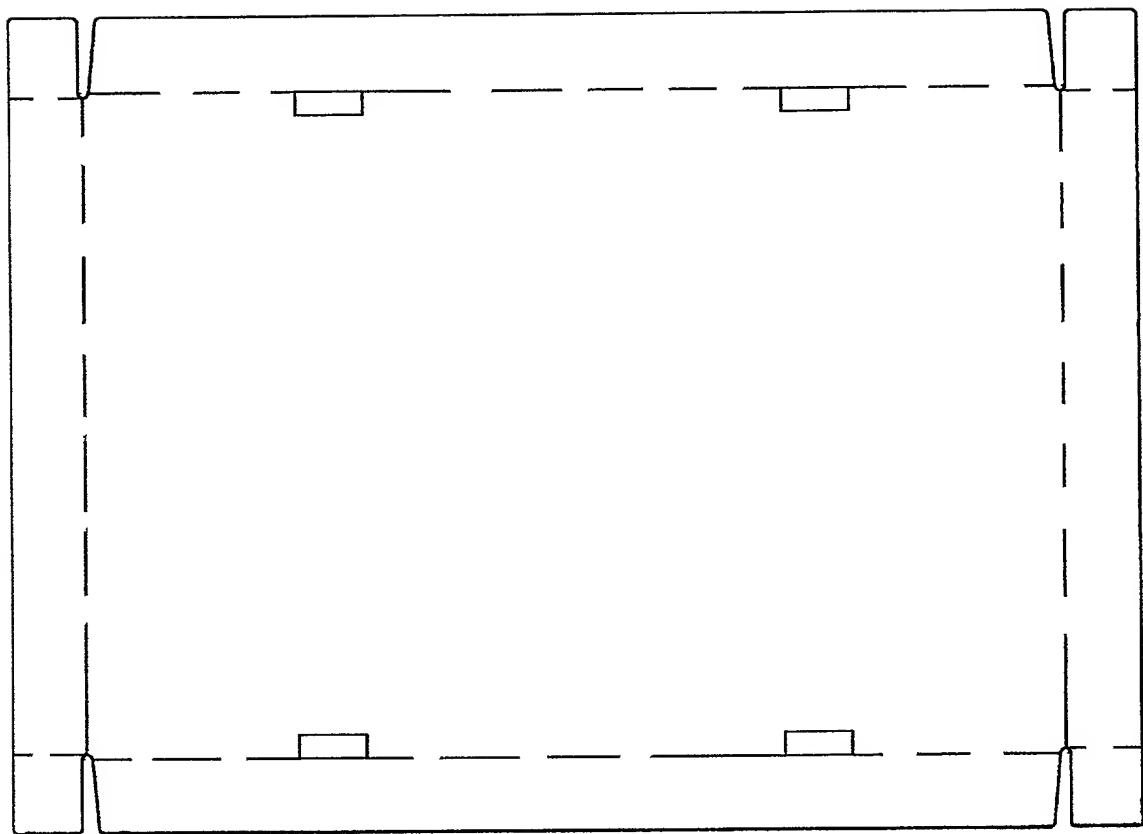


Fig. 25

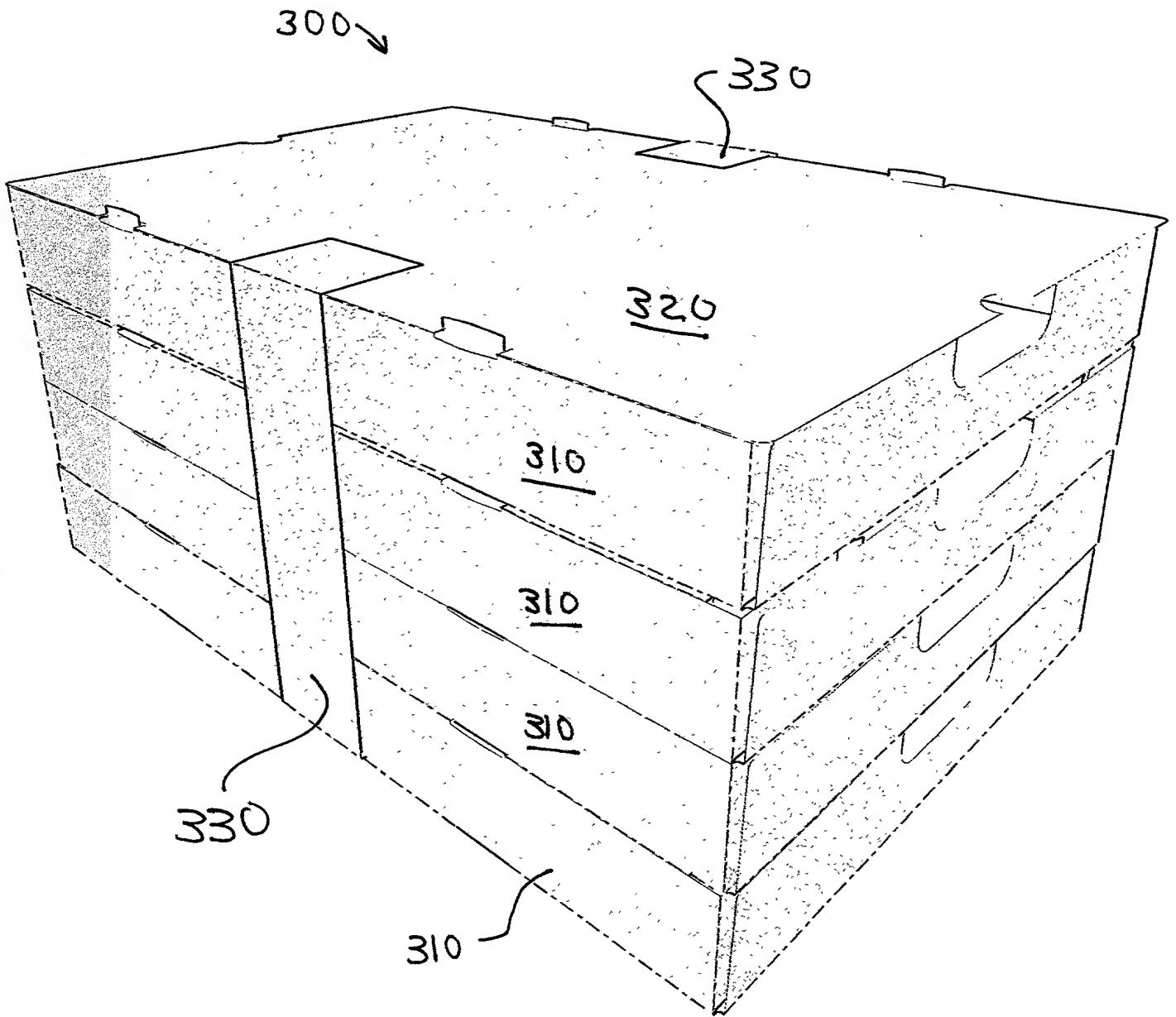


FIG. 26

350

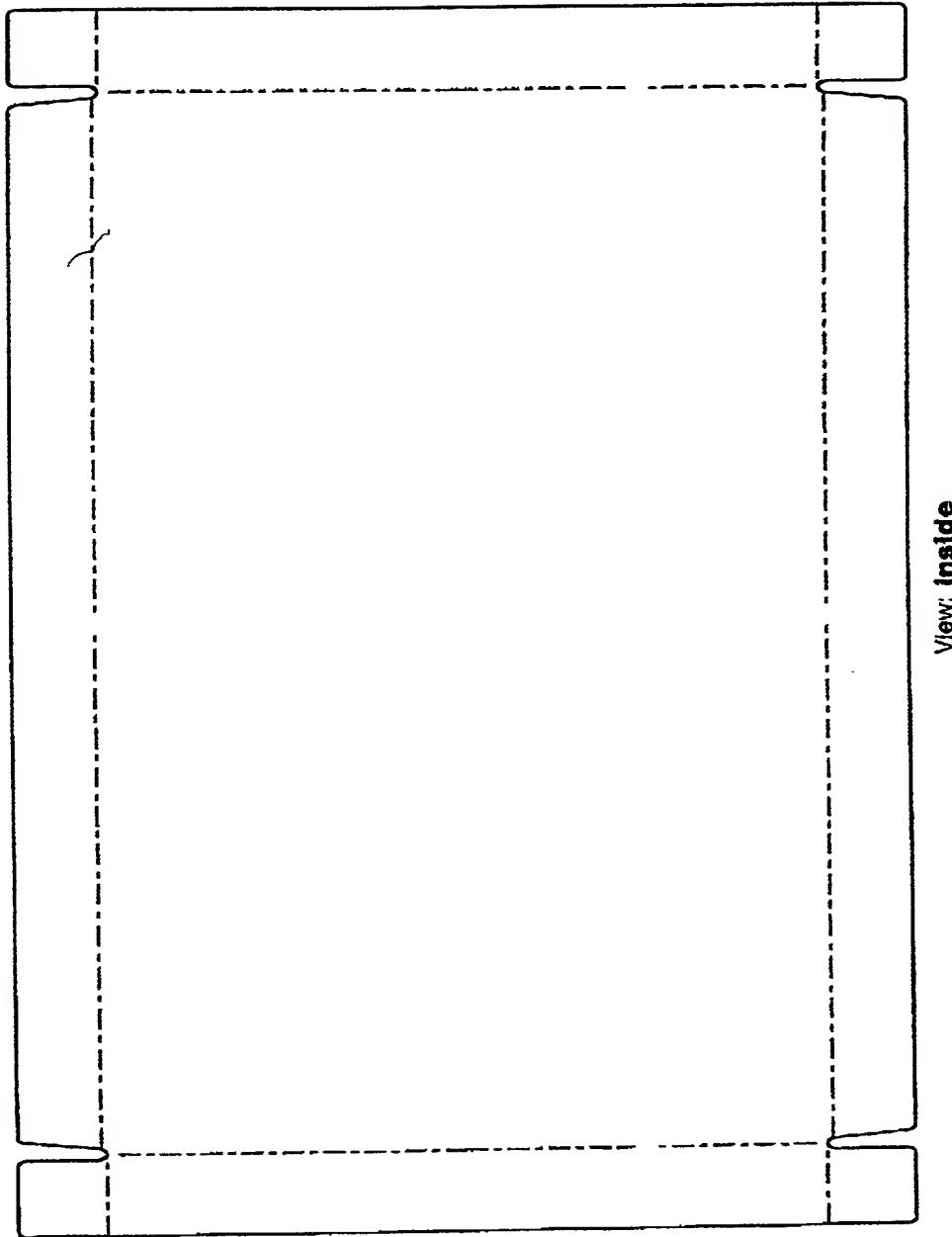


Fig. 27

360

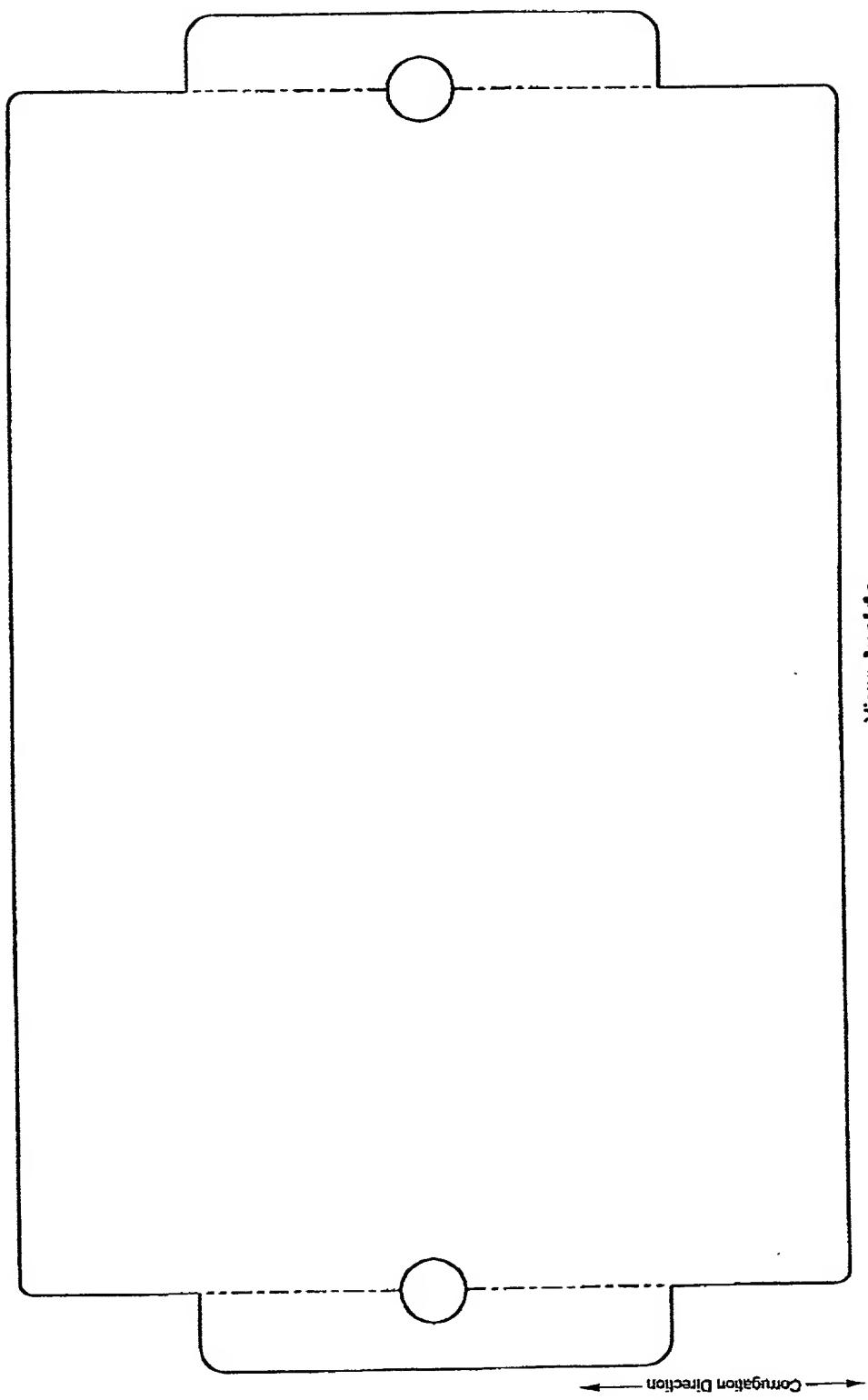
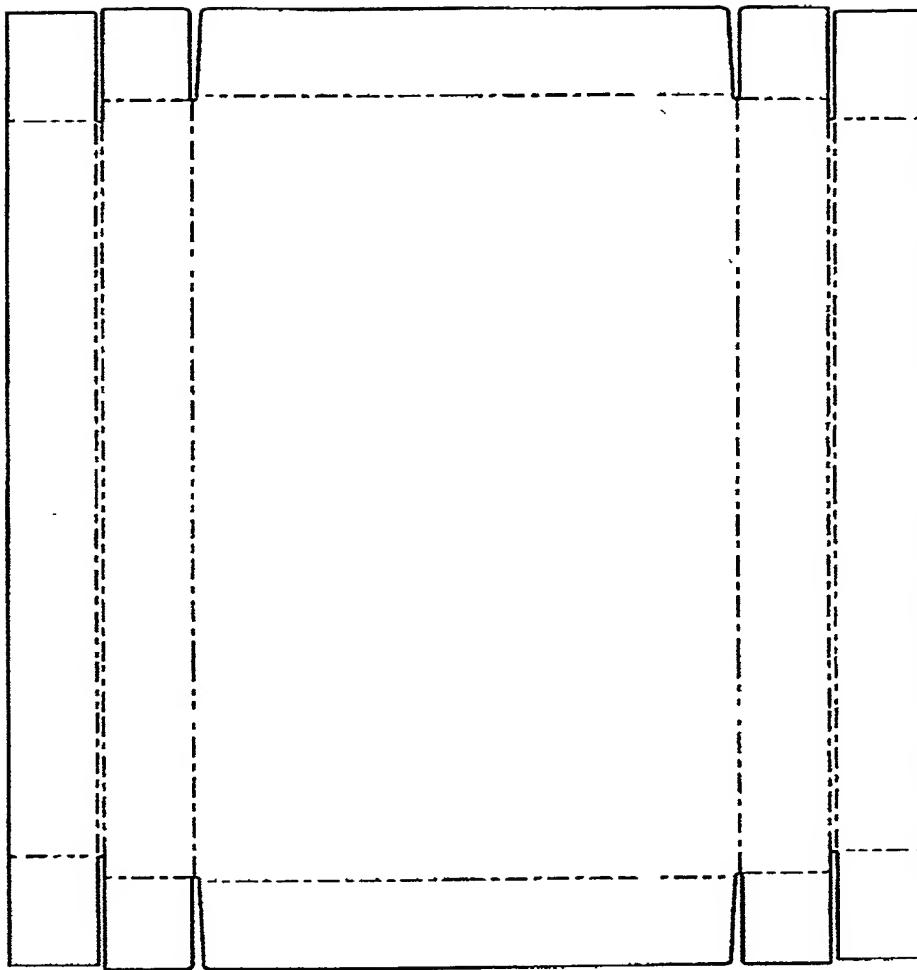


Fig. 28

Fig. 29

View: Inside

370 ↗



← Corrugation Direction →

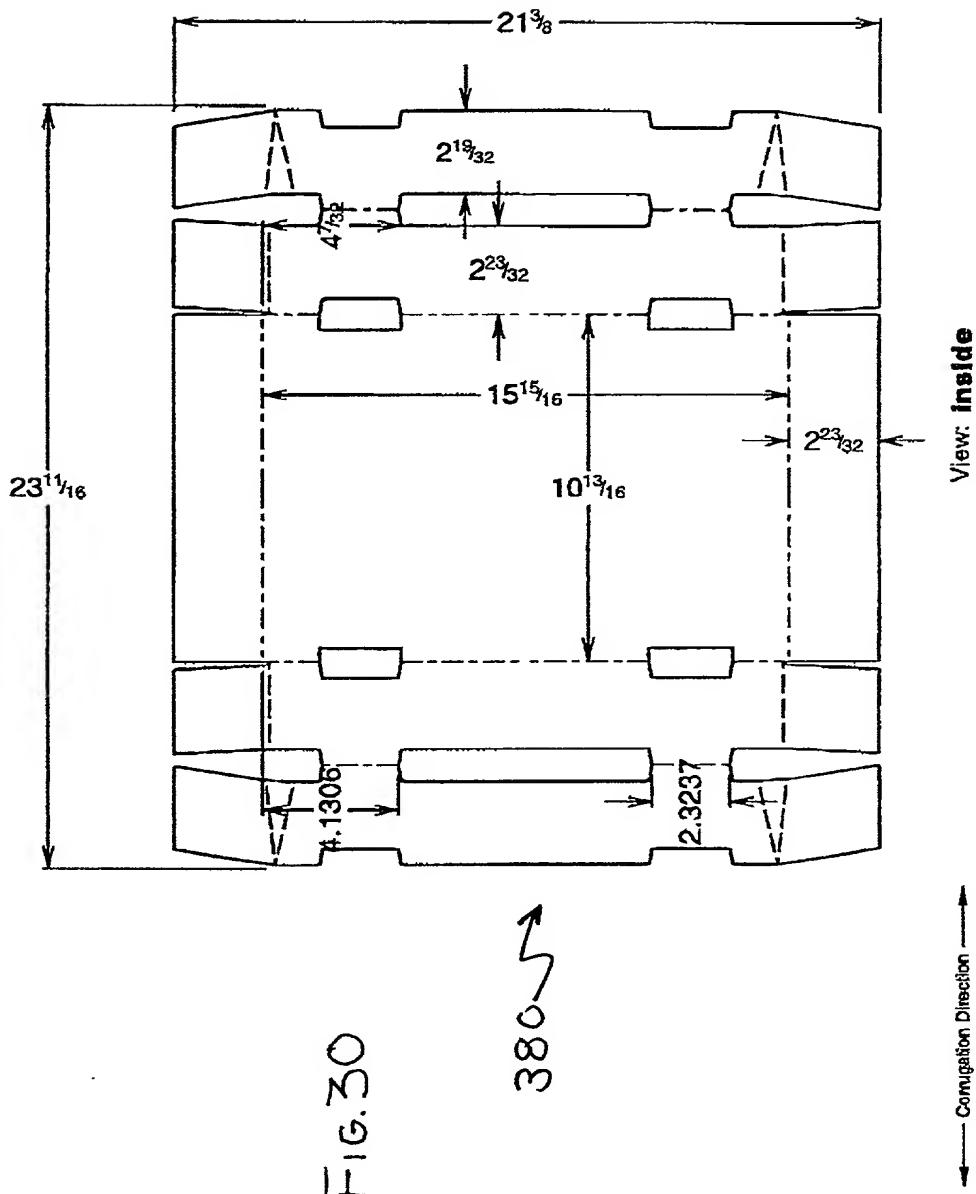
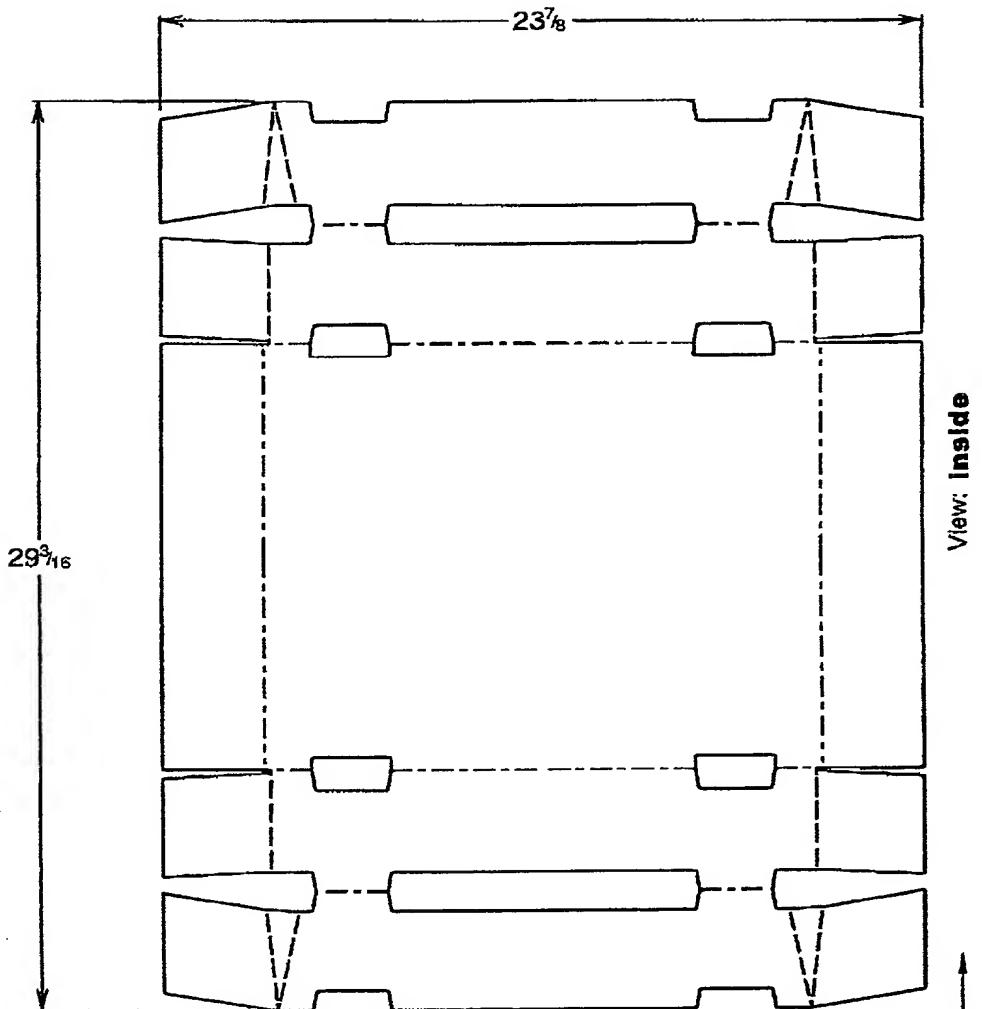


FIG. 30



View: Inside

← Corrugation Direction →

Fig. 31

390 ↗

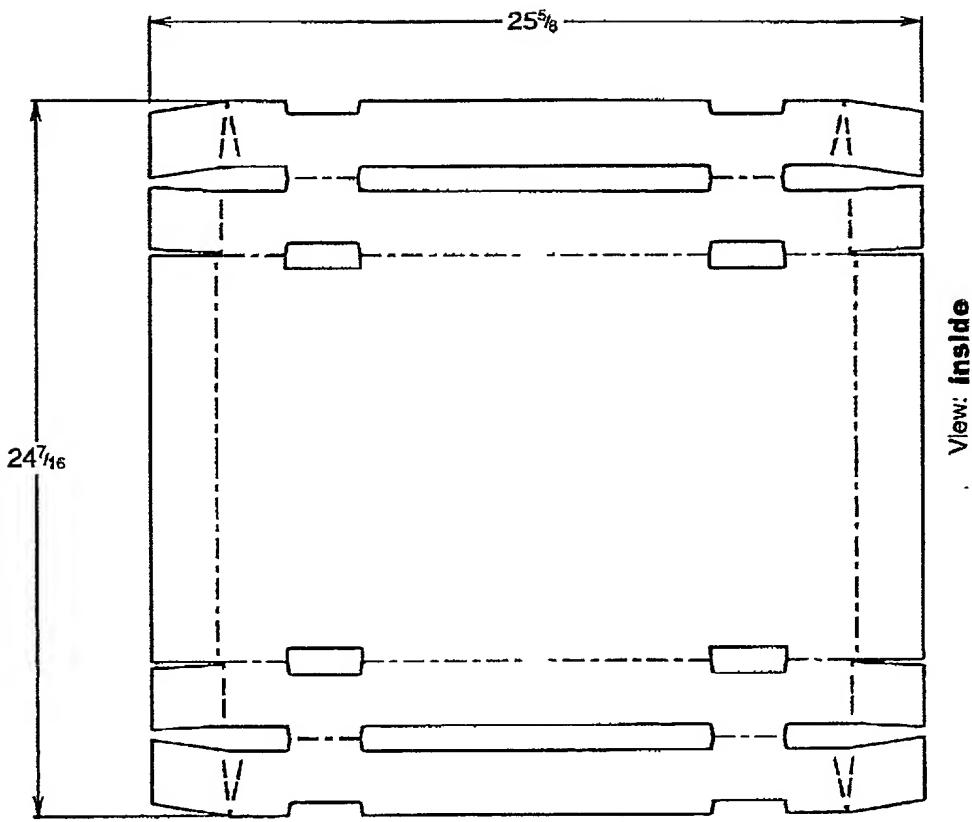


Fig. 32

400 ↗

← Corrugation Direction

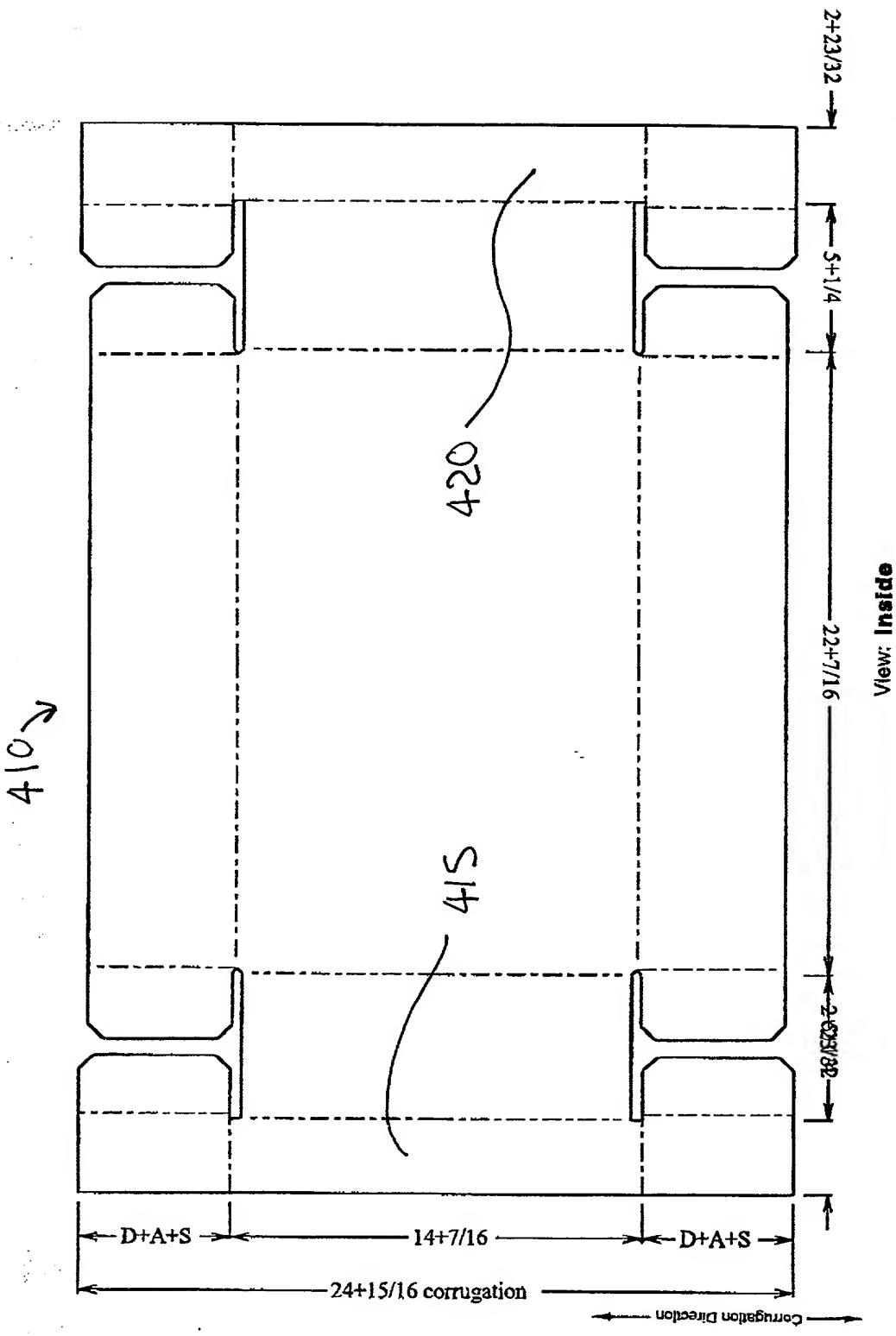
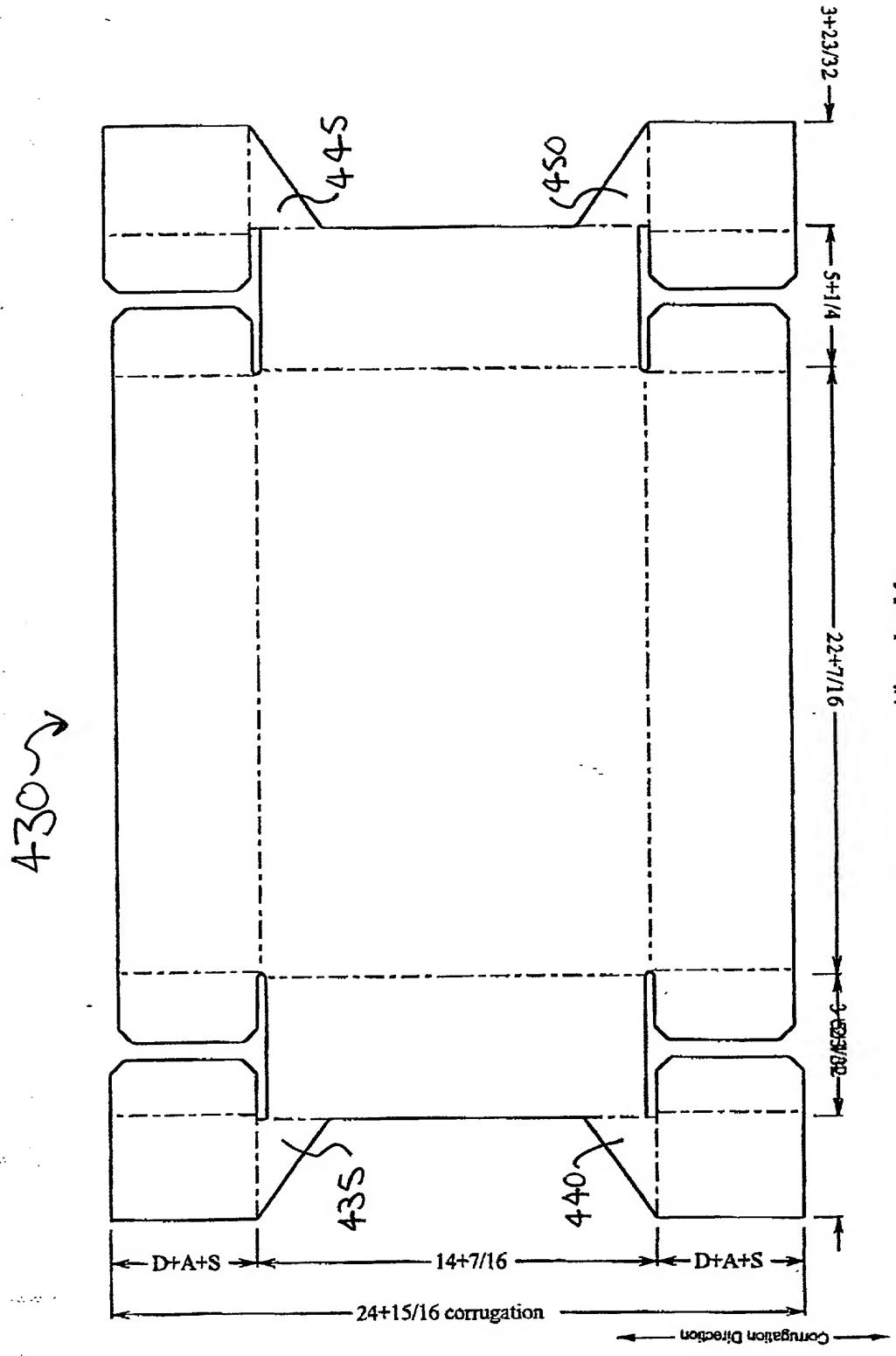


Fig. 33



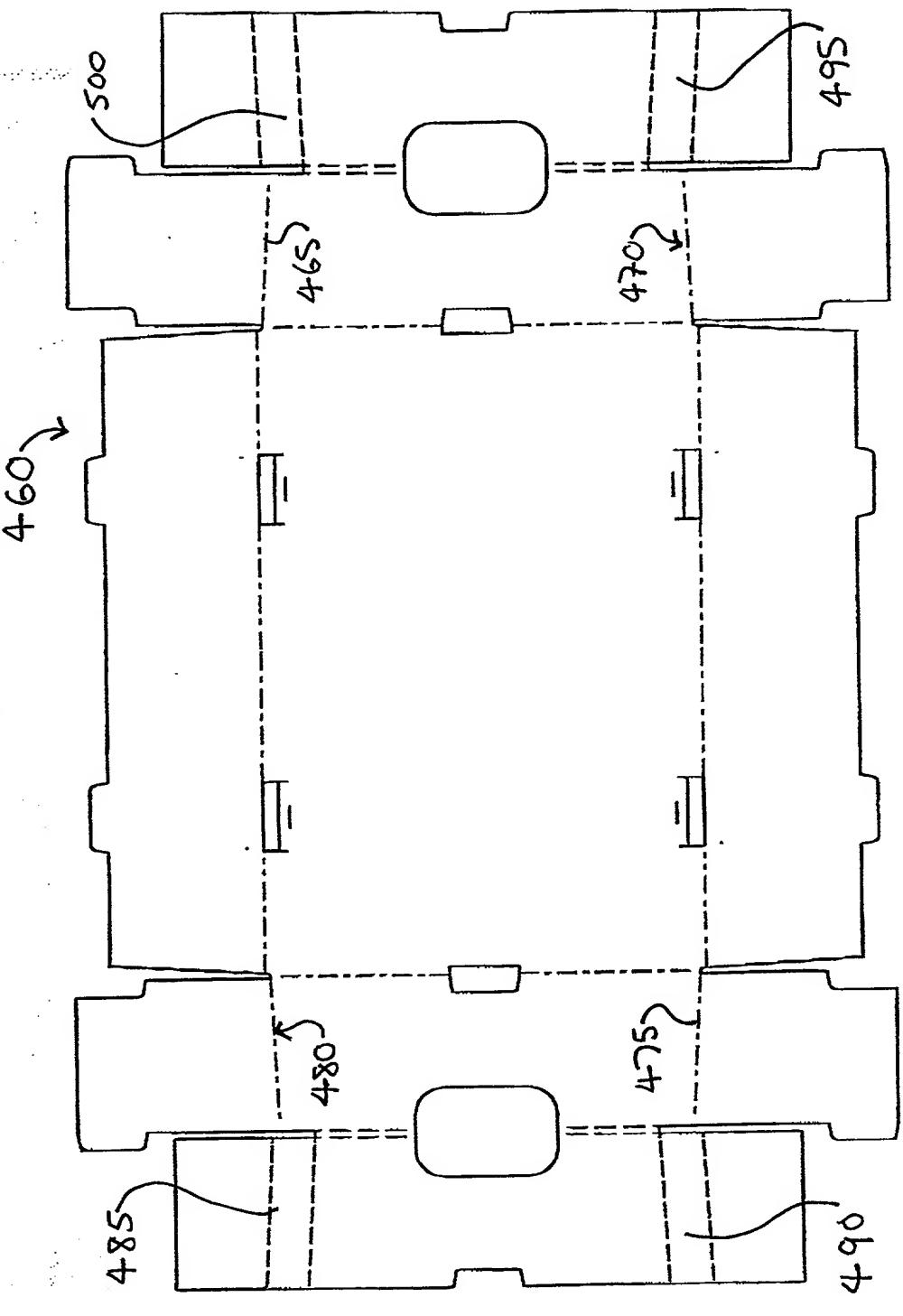


FIG. 35

1000 Series Process

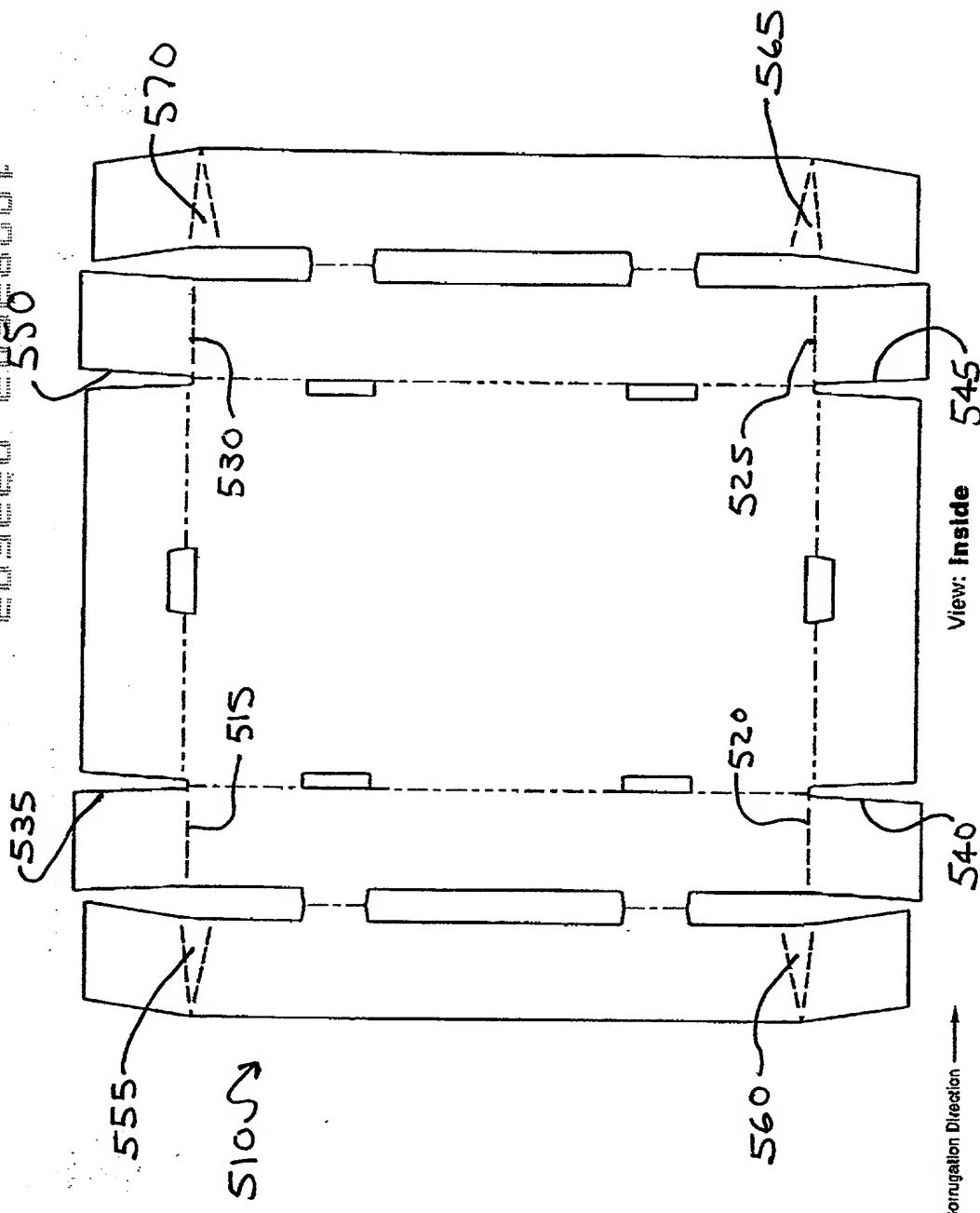


Fig. 36

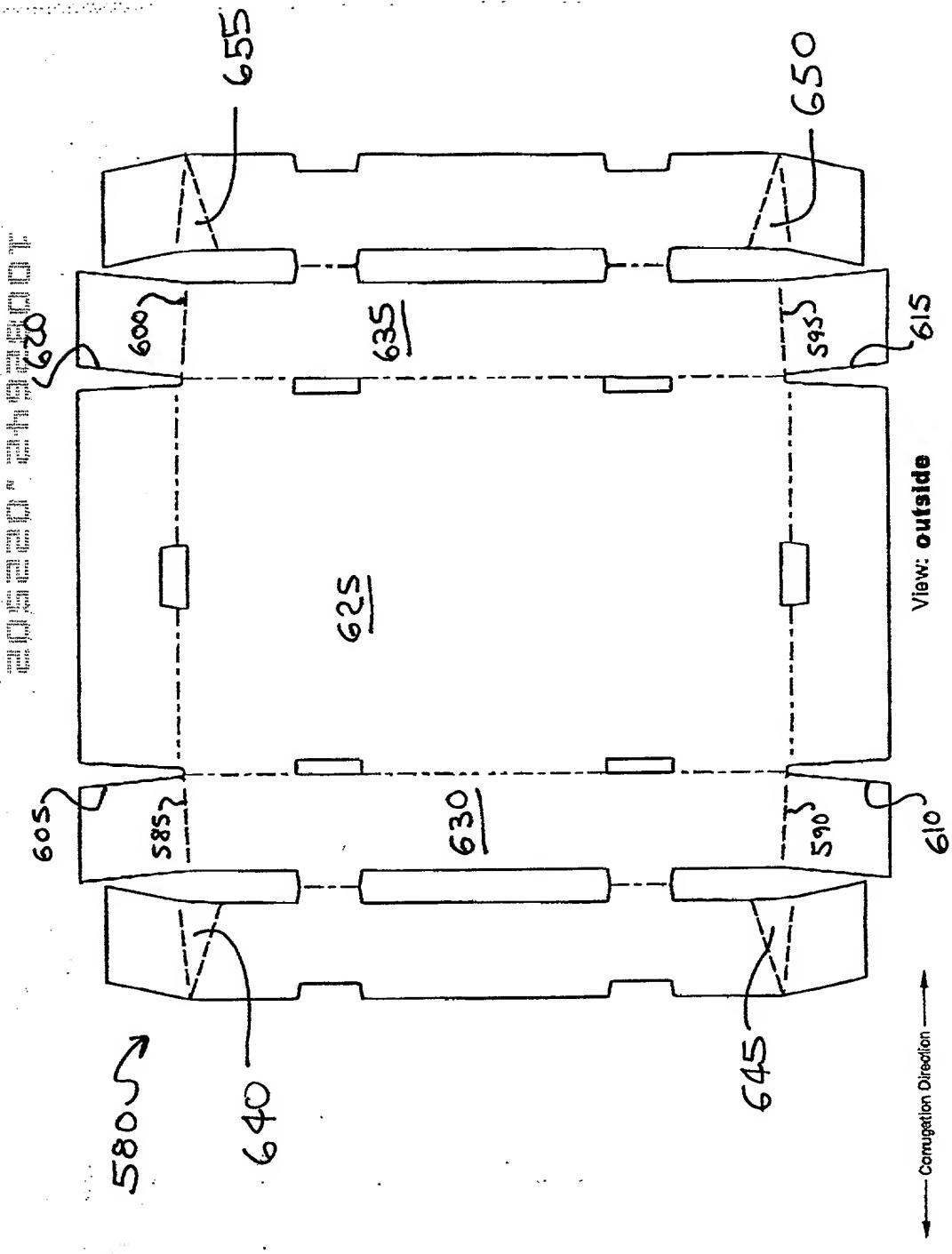


FIG. 37

1008 670 384 590 94 25 670 670 665 660

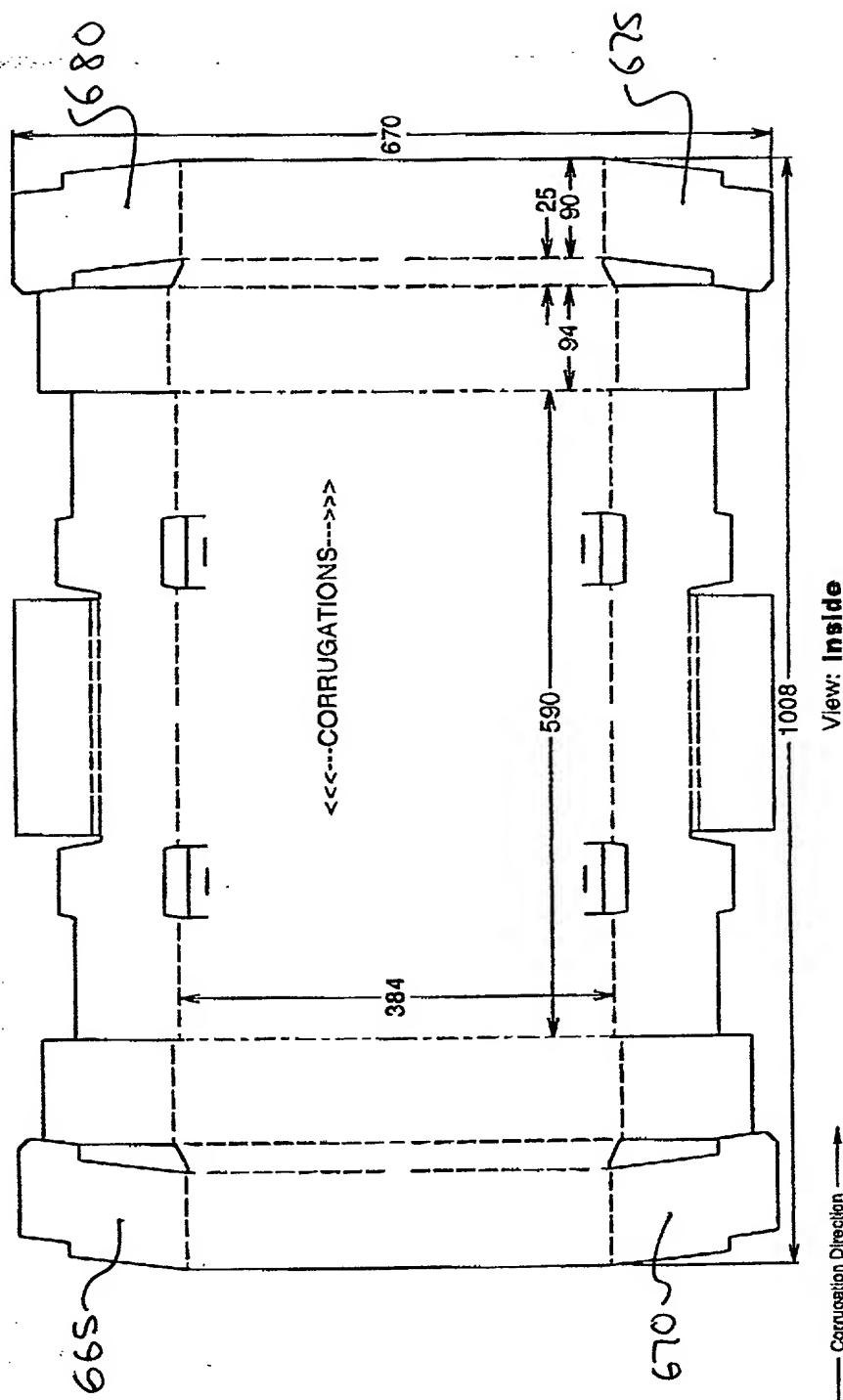
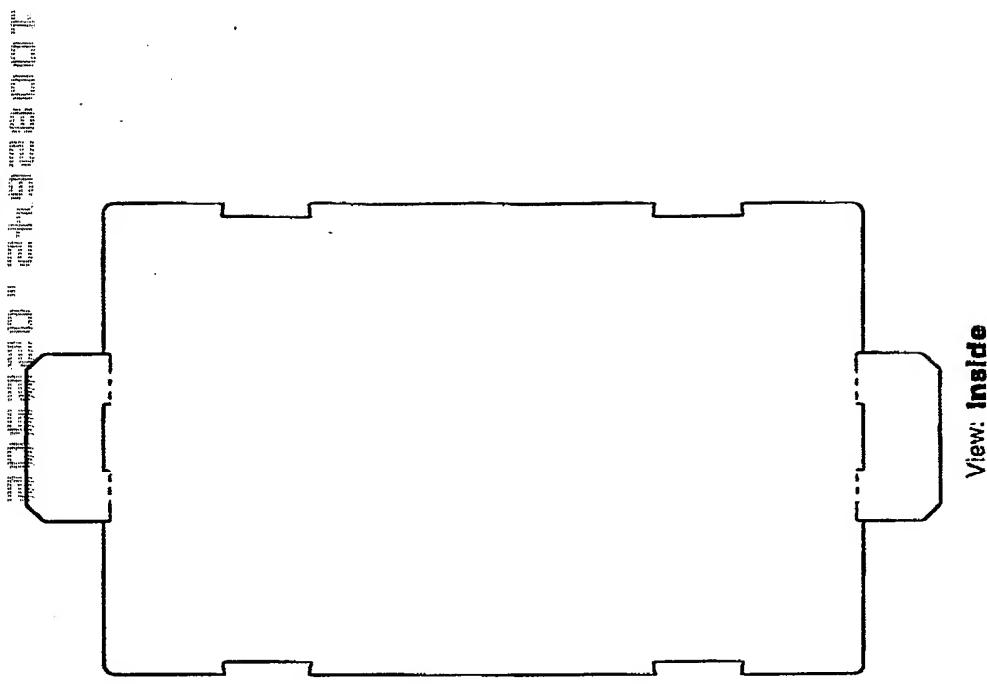


Fig. 38

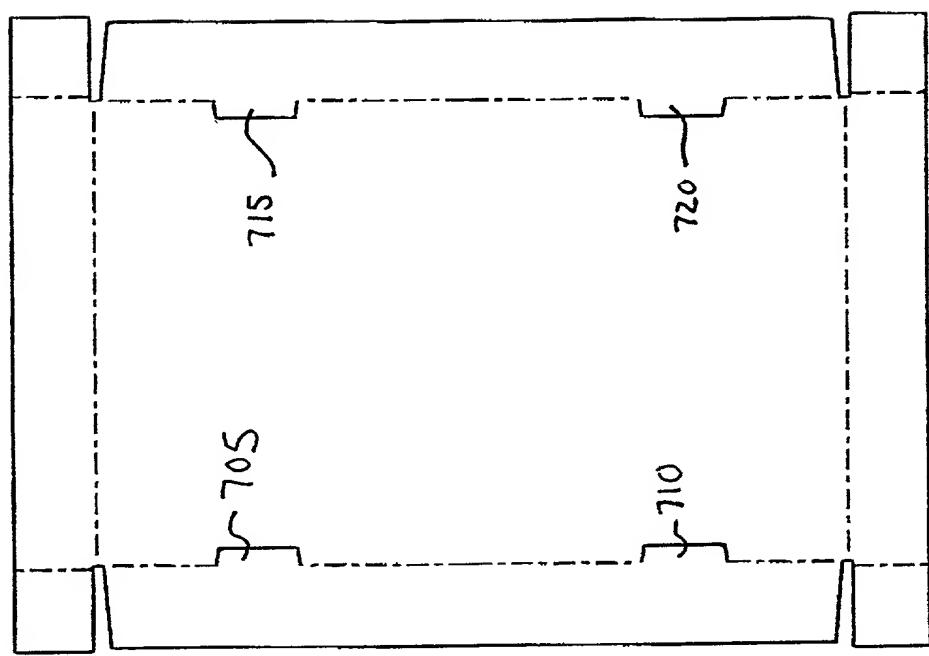


View: Inside

30  
LIG

690

← Commutation Direction →

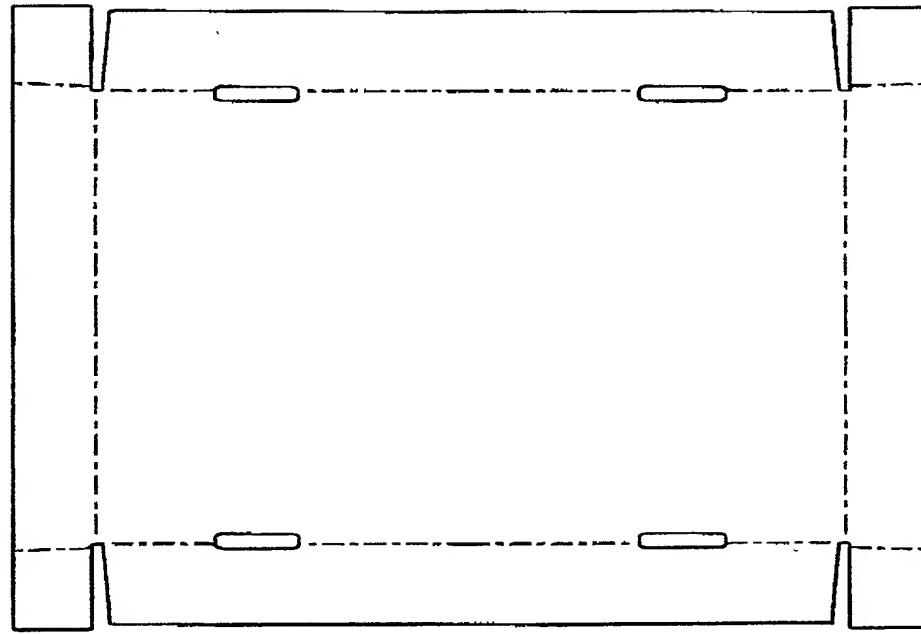


700

← Congregation Direction →

FIG. 4C

1.000000000000000



730° ↗

← Correction Direction

View: Inside

Fig. 41